



*Because a swimming pool  
has to be fun!*

Modular Stream Section pictured here.  
See page 10 for more information.

# HOW IT'S MADE

Cover: Thanks to Jamie and her grandchildren of Seguin, TX for sharing their RicoRock experience.

## PRODUCTION



RicoRock looks and feels real because it is molded from natural rock formations and made of a dense but lightweight concrete. Skilled artisans design each waterfall model to adapt to different settings, work perfectly and look natural.

Every cast rock has a natural color with hand applied accents for variation and aging. RicoRock produces and ships from offices in Orlando, FL and Seguin, TX. Our products are sold through wholesale pool supply companies.

## INSTALLATION

View our installation & stain videos at [YouTube.com/RicoRockTV](https://www.youtube.com/RicoRockTV)



Waterfall kits have individual boulders to mimic natural rock waterfalls. RicoRock boulders weigh less than 1/3 the weight of natural rocks.



Masonry skills are needed for a permanent installation on a concrete pad. Multiple base pieces allow for flexible installation.



Plumbing and lighting sleeves make for a clean install even in the back.

## PRODUCT LINES



**MODULAR WATERFALL KITS**  
several styles, pgs 3-9



**CREATIVE AND STRUCTURAL DESIGNS**  
plus waterslide options, pgs 10-25



**CUSTOM ROCK FEATURES**  
caves and more, pgs 26-35

# FLORIDA 3 STEP

WF FL3S



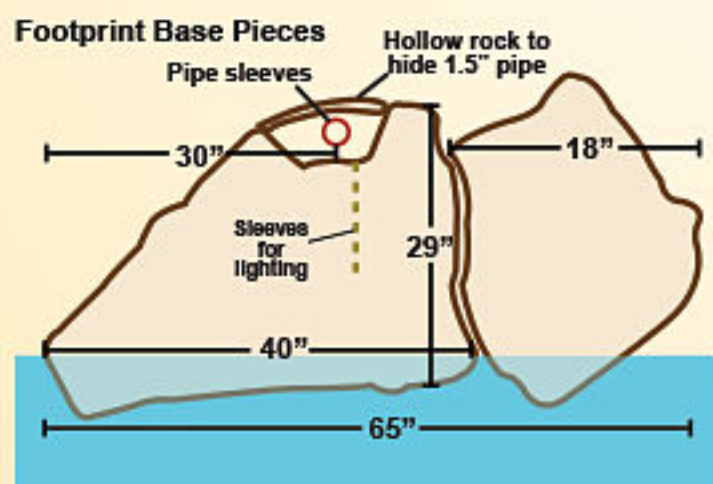
Even a small waterfall adds sparkle and the sounds of nature to a backyard pool. Usually the existing pool pump is diverted to run the waterfall so there is no additional operating expense.

There is a 3 inch lip on the front piece to make the waterfall look built in to an existing deck. The waterfall is finished on the backside and plumbing is completely hidden.



An optional light kit is available at extra charge, left.

The waterfall kit with the Stepper Basin, right, comes with a platform and external pump. Available as a package for use on a patio or retail display.



Height: 24 inches  
Flow: 10-20 gpm  
Weight: 400 lbs  
Heaviest Piece: 100 lbs



# 28 INCH WATERFALL WF 28IN

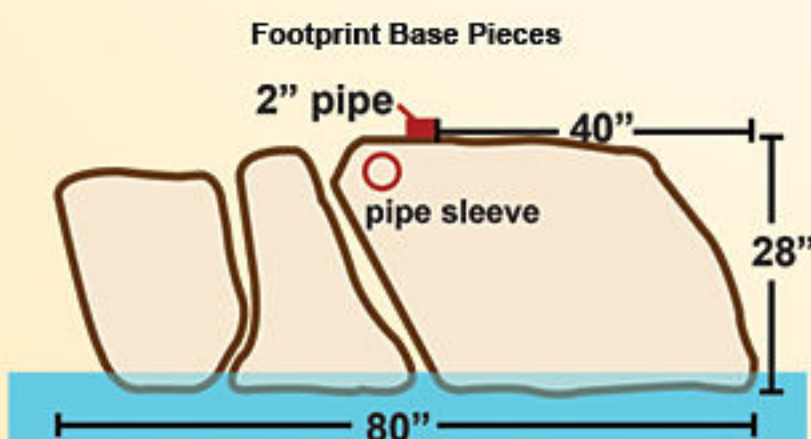


This low profile waterfall has a ledger style and a simple waterfall effect controlled by water volume. Multiple base pieces allow for installation on a radius. Shown above in Oklahoma Sandstone color.



Family Leisure, TN

This kit was recently improved to fit better with internal plumbing. Three base pieces can be arranged to allow installation on a radius.



Height: 28 inches  
Flow: 20-30 gpm  
Weight: 800 lbs  
Heaviest Piece: 150 lbs



# 4 PIECE LEDGER

WF 4PC



Bel Aire Landscape, CAN

Simple is sometimes better. This low profile waterfall is a best seller because it is a good size for most pools and the splash of the cascade has a natural effect.



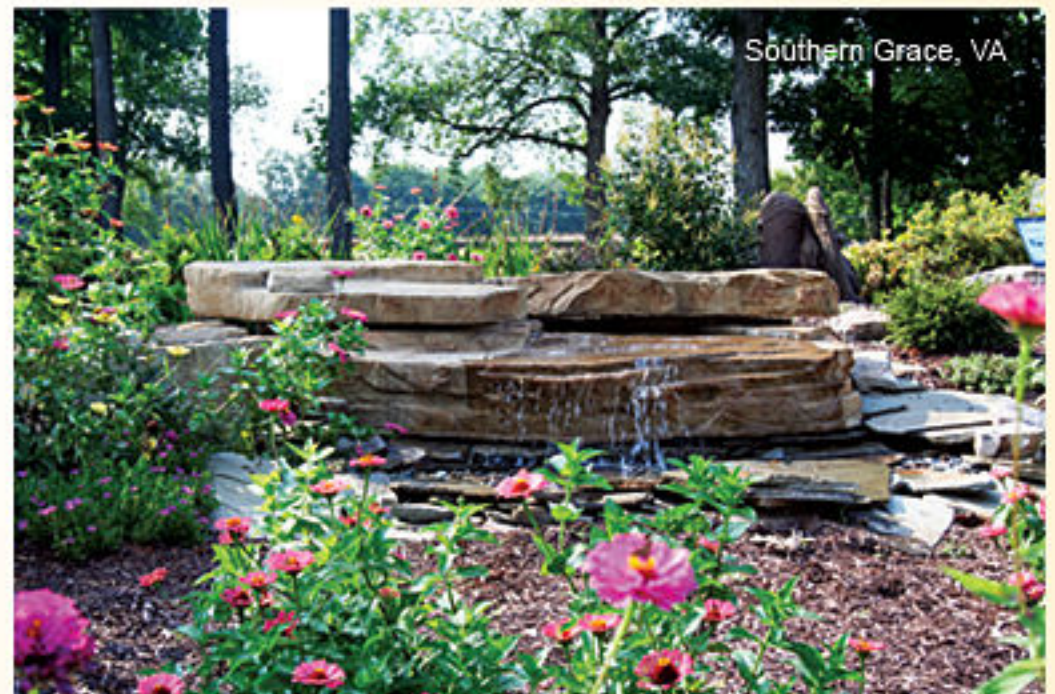
Rios Pools, OH

## Lift Kit for 4 Piece Ledger



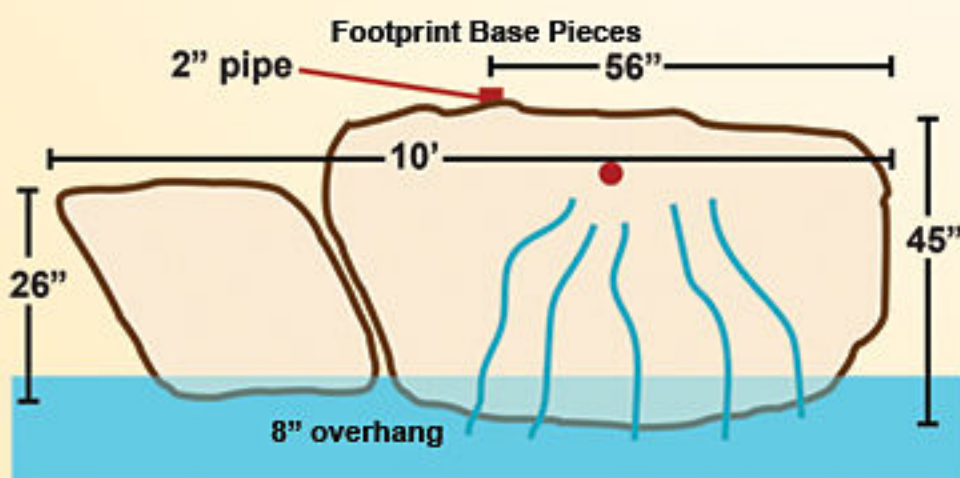
Reflexions Landscape, NY

Standard or custom lift kits make the 4 Piece Ledger taller and more dramatic. The maximum overhang is 10 inches; it is not intended to be used as a grotto.



Southern Grace, VA

The 4 Piece Ledger can be used on ponds or pondless applications. The large ledger piece would weigh over 3,000 pounds as a natural stone and the water flow would not be as predictable.



Height: 22 inches  
Flow: 15-40 gpm  
Weight: 900 lbs  
Heaviest Piece: 300 lbs



# TEXAS TWO STEP

WF TX2



Creative Pool Builders, NC



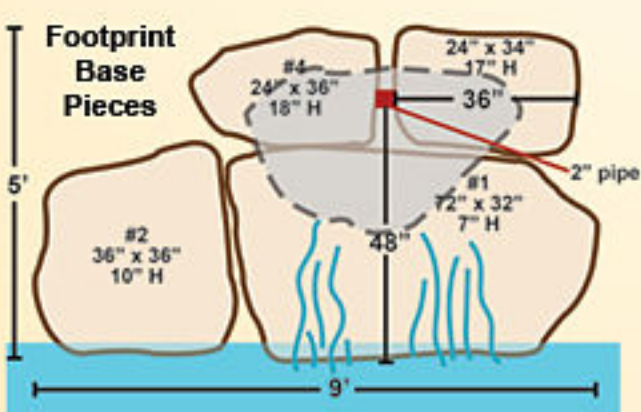
Mad River Pools, FL

For nature lovers there is nothing like a relaxing boulder waterfall on a pool. RicoRock is easier to install than natural boulders, without the leaks.

All RicoRock waterfalls are finished on all sides. Many installers add color accents after installation.

Base pieces have a 3 inch notch for a built-in look on vinyl pools or for pool remodels.

A short version only 36 inches from front to back is available for tight spots (pictured on the left.)



Height: 26 inches  
Flow: 15-30 gpm  
Weight: 1,200 lbs  
Heaviest Piece: 200 lbs



# TENNESSEE LEDGER WF TNL



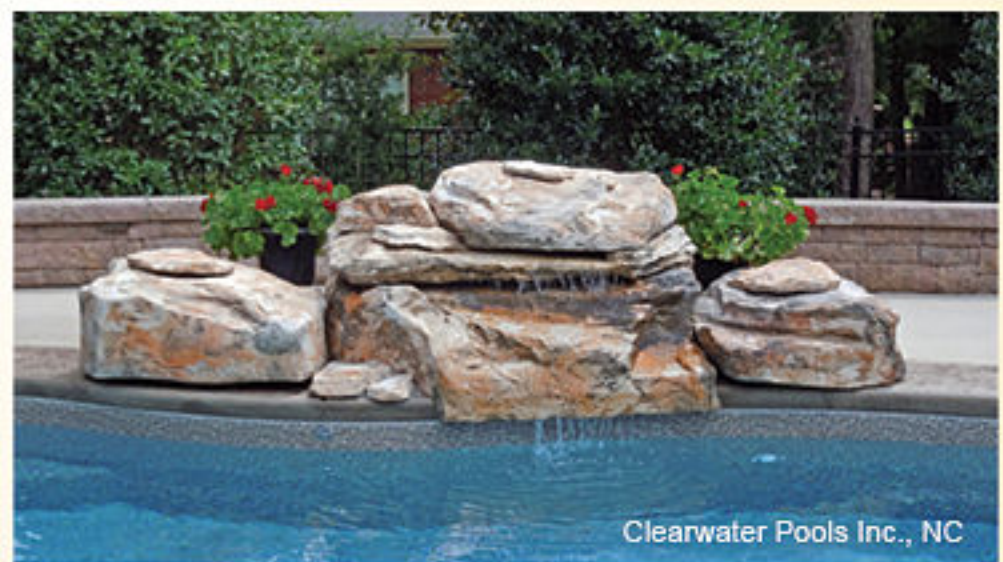
Pool Captain, FL

This waterfall is molded from rocks of the Blue Ridge Mountains and looks great with even a small water flow.

It has a 3 inch notch for a built in look. Shown above with 9 Inch Coping, Fieldstone Color & optional Lichen effect.



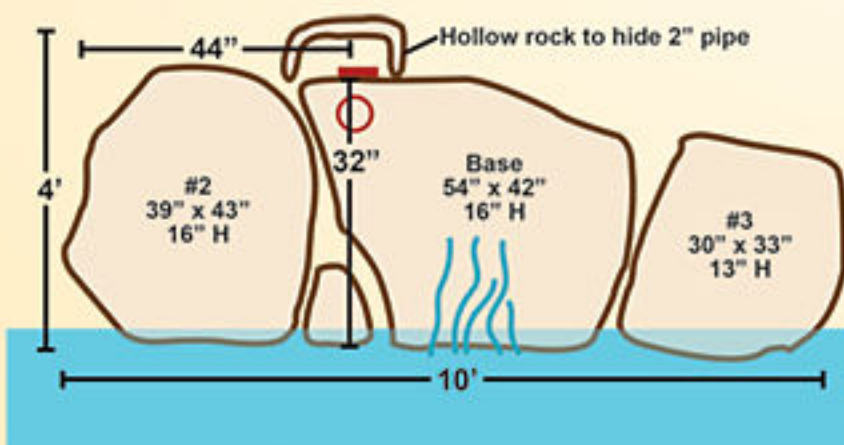
Younique Pool Restoration, FL



Clearwater Pools Inc., NC

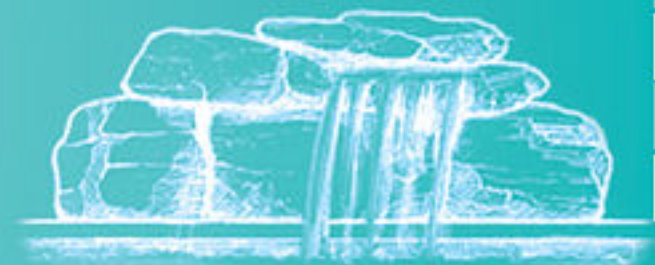
## Footprint Base Pieces

Rock shims were used to level this installation since the deck sloped so much.



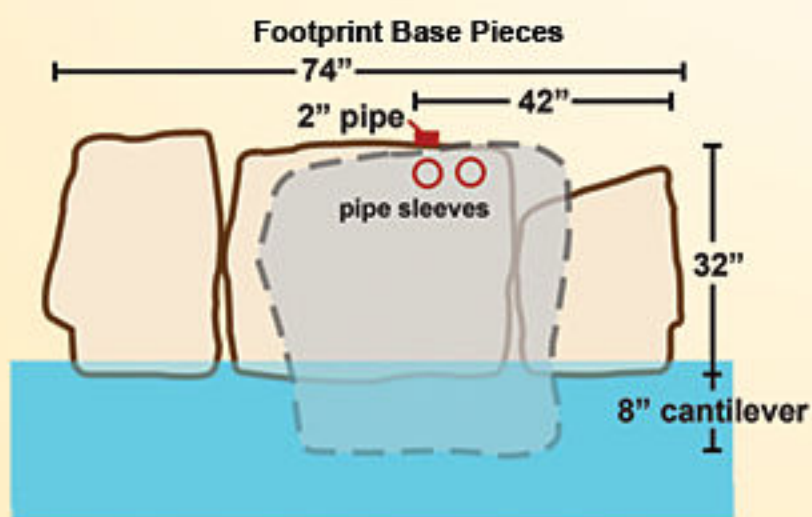
Height: 32 inches  
Flow: 20 - 40 gpm  
Weight: 1,200 lbs  
Heaviest Piece: 240 lbs

# 3 FOOT MODULAR WF 3FT



This mid sized waterfall features a clear sheet waterfall if there is enough water flow. Shown below in a Gray Granite color pattern available by special order.

Installations above and below have 9 Inch Coping used as a handhold. Shown here in Limestone Color Pattern with Rust accents added.



Height: 36 inches  
Flow: 40-60 gpm  
Weight: 1,200 lbs  
Heaviest Piece: 240 lbs



Main base piece has two columns, one for plumbing and one for concrete.

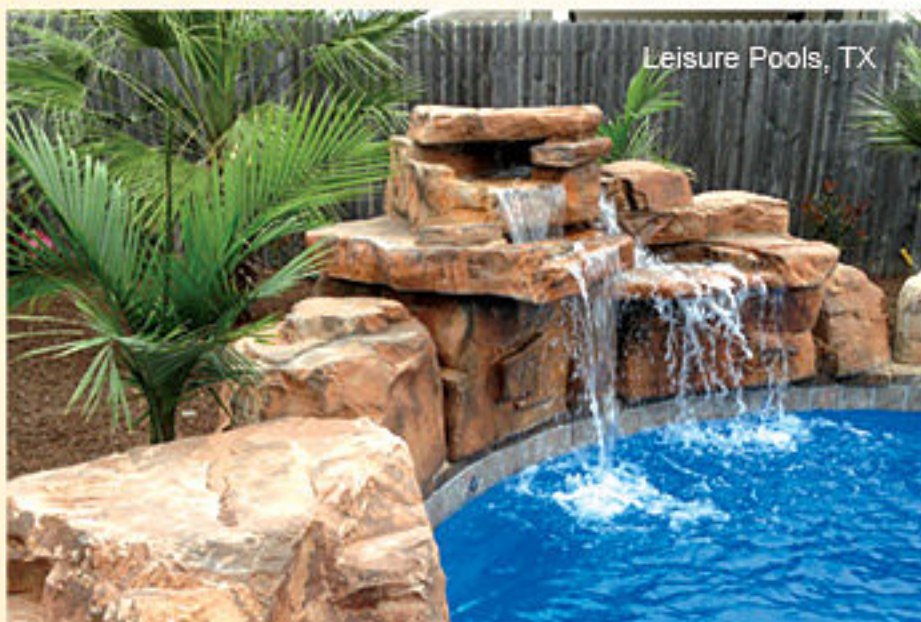
# 4 FT DOUBLE WF 4FT



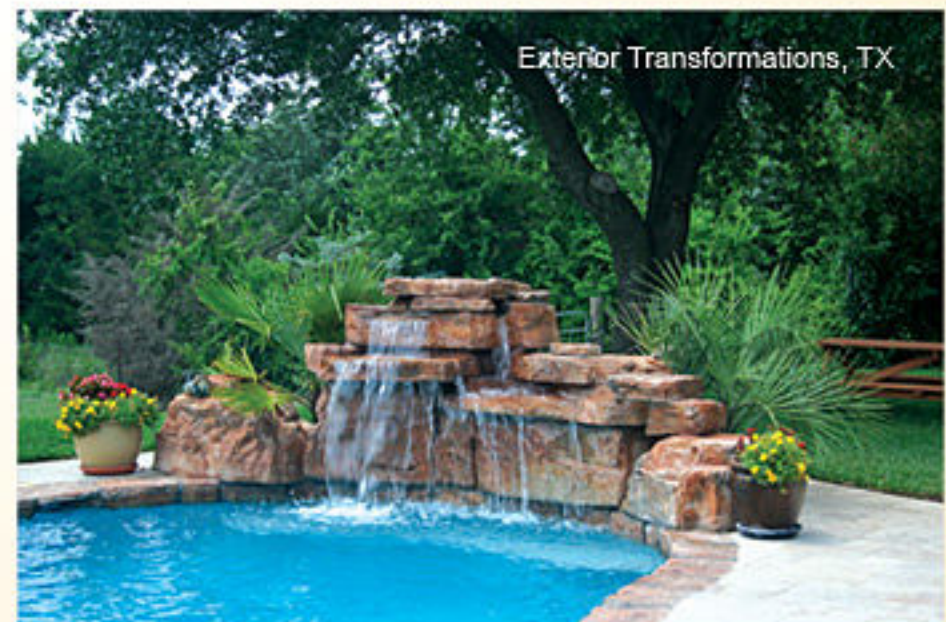
Coastal Coating & Resurfacing, FL

This double waterfall is perfectly scaled for a swimming pool because it is wide and has several layers that create a sheet waterfall on the left and a cascade on the right.

Multiple base pieces allow it to be installed on a radius or corner. Shown here in Limestone Color with optional 9 Inch Coping. *Shown above with additional boulders.*

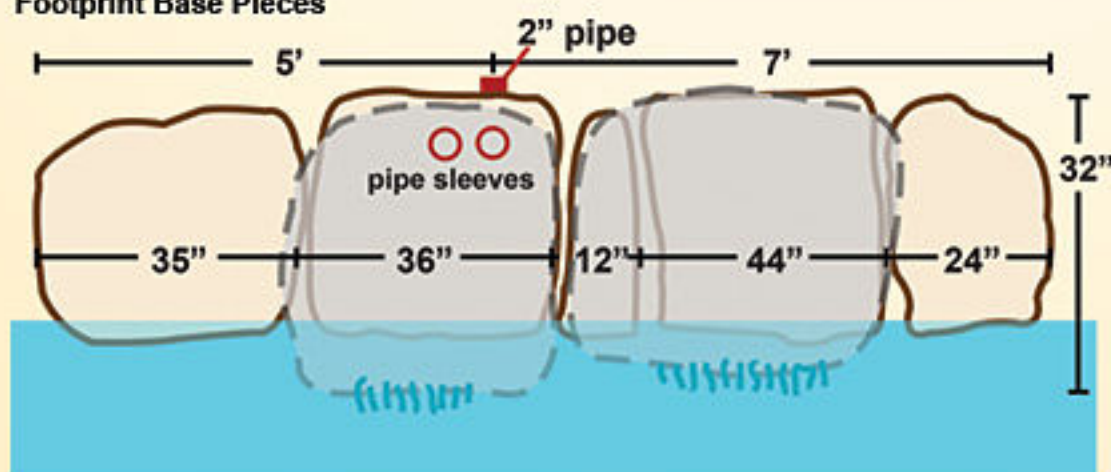


Leisure Pools, TX



Exterior Transformations, TX

Footprint Base Pieces



Height: 48 inches  
Flow: 60-80 gpm  
Weight: 2,000 lbs  
Heaviest Piece: 240 lbs

# STREAM SECTION **NEW IMPROVED PRODUCT**



Bradley Signature Pool, TX

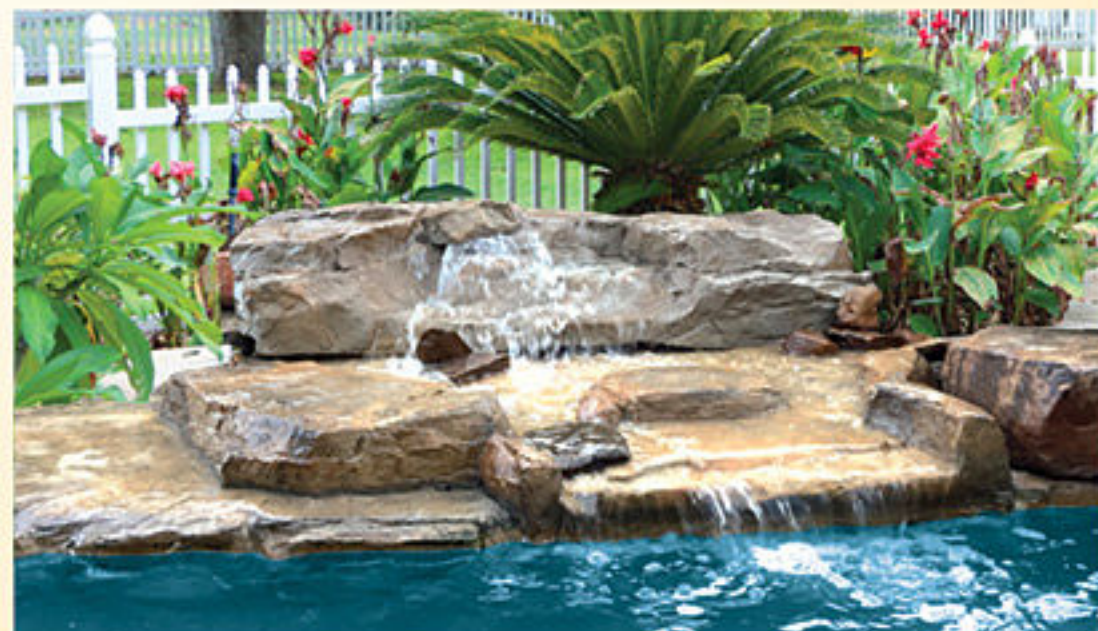


Want to walk in front of the waterfall instead of behind it or have the kids play in the waterfall without sitting high above the pool? The Stream Section also creates more depth to the pool waterfall in large backyards.

Steppers are available to improve the transition from the pool deck, Stepper 2 is on the right side in the top picture. Both pictures show the Tennessee Ledger Waterfall kit raised 8 inches to fit the Stream Section.

The Stream Section has a 3 inch lip that overhangs the pool beam; a liner type stream can be added at the back or a waterfall kit like the Caleb Springs shown here.

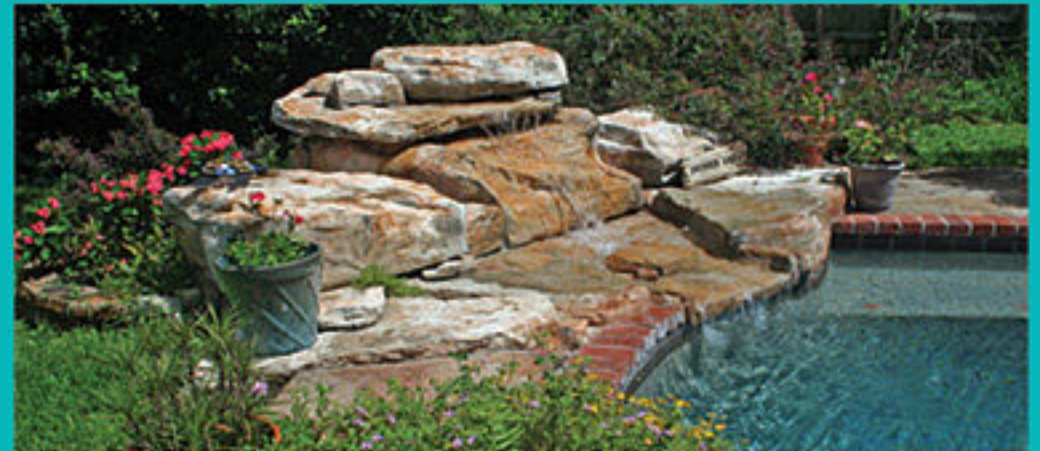
The Stream Section can also be used as a waterfall pad for a small natural stone waterfall.



A stream effect is difficult using pond liners and expensive to build as a custom concrete feature. The Stream Section comes as a one piece unit with built in steppers and cobbles. Adding natural cobbles enhances the look.



The Stream Section has a main piece that weighs about 250 lbs. Four Steppers (see pg 19) can be used to create access to the main piece or used as a "lift kit" for the waterfall to sit on.



The main piece has a narrow weir to fit on most pool wall shapes and has a 3 inch lip to overhang the pool beam. The Steppers pivot as needed to conform to the pool shape.



The main piece should be set in fresh concrete or mortar for added strength.



Steppers are sold hollow and should also be set in a mortar or concrete bed.



Steppers can be cut to fit over the stream section or to fit a tight spot.



A raised base is needed to set the waterfall, concrete blocks can be used.



Steppers do not need to be completely filled but should contact concrete.



Boulders for the waterfall kits can be mortared as needed.

# 9 INCH COPING/WATERLINE

CWL 9IN



RicoRock Coping/Waterline creates a rustic old world look that compliments our waterfalls and boulders. Mark Hegedus of Coastal Coatings and Resurfacing in Jacksonville, FL is our biggest customer for this product.

A video of some of his projects is in the gallery area of [ricorock.com](http://ricorock.com).



Safety codes require a handhold in some situations. Coping can work but it should slope towards the pool to prevent seepage.



8 PIECE SET  
COVERS 8  
LINEAR FT.

Waterproofing should be applied to the pool shell prior to mortaring waterline rock of any kind. Two coats are needed. RicoRock Waterproofing is a fast drying hydraulic cement formula available in 5 gallon pails. Our coping products can be cut with a grinder type tool.

## INSTALLATION TIPS

A rich mortar applied to the beam and the coping will make a durable bond. A mastic joint like Deck-O-Seal is recommended where the deck meets the coping (right).



# 13 INCH COPING/WATERLINE

CWL 13IN



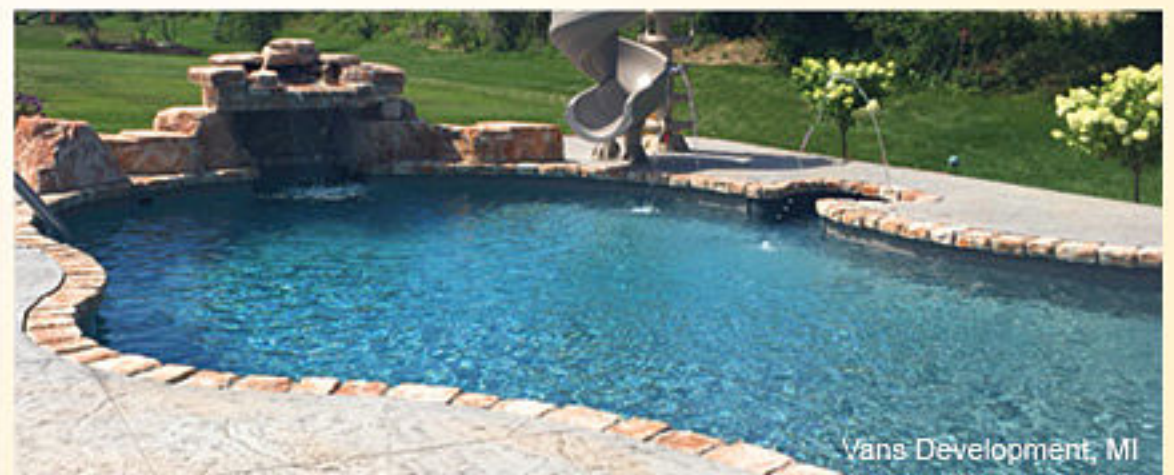
The 13 Inch Coping/Waterline is larger; it's designed to cover 12 inch pool beams and extend below the waterline. It works well with in-ground pools, both new construction and remodels. Shown here in Fieldstone Color.



A six piece set covers 7 linear feet of beam.

## NEW 3x9 INCH COPING

9 Pieces cover 6 linear feet. Intended for vinyl liner pools, remodels and installations with pool tile. Using RicoRock coping allows for design harmony by not having too many hardscape treatments. All RicoRock products are made of a high density concrete mix that resists damage to freeze thaw.



# VENEER STONE

Designed to match the colors and textures of other RicoRock products.

Finishing walls with RicoRock Veneer Stone keeps a consistent look and avoids the clutter of too many design elements. These cast stone pieces are made of a denser concrete than most pre-cast stone so they stand up to salt and pool chemicals better.

Veneer Stone comes in three sizes: 4 inch, 8 inch (aka tile), and 12 inch. Width varies.



Super large rock tiles up to 4 ft by 4 ft are available by special order for a creative designer.

**8 Inch Rock Tile.** These rock tiles can be used to veneer any concrete surface. If they are used instead of conventional tile at the pool waterline then waterproofing should be applied before setting the tiles. Six pieces come in each set that covers 7 linear ft.



# SPECIALTY BOULDERS

## JUMP ROCKS

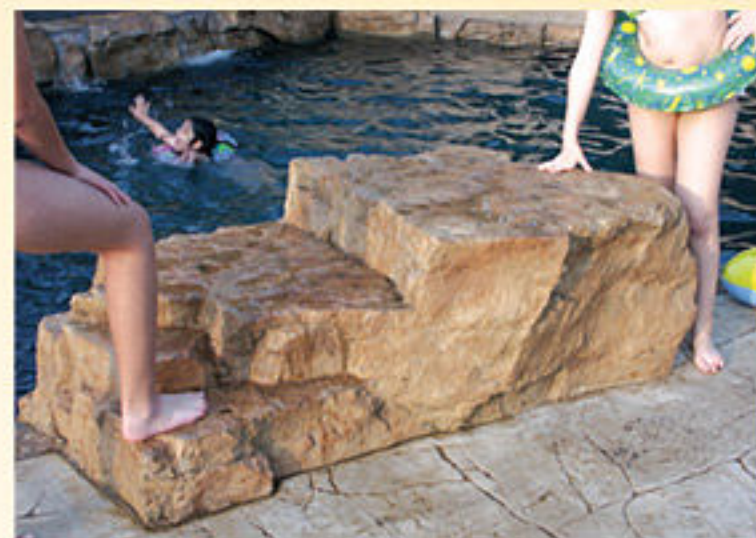


These large boulders make for good seating or jumping rocks. Both weigh about 250 lbs and have a better texture than most natural stones.

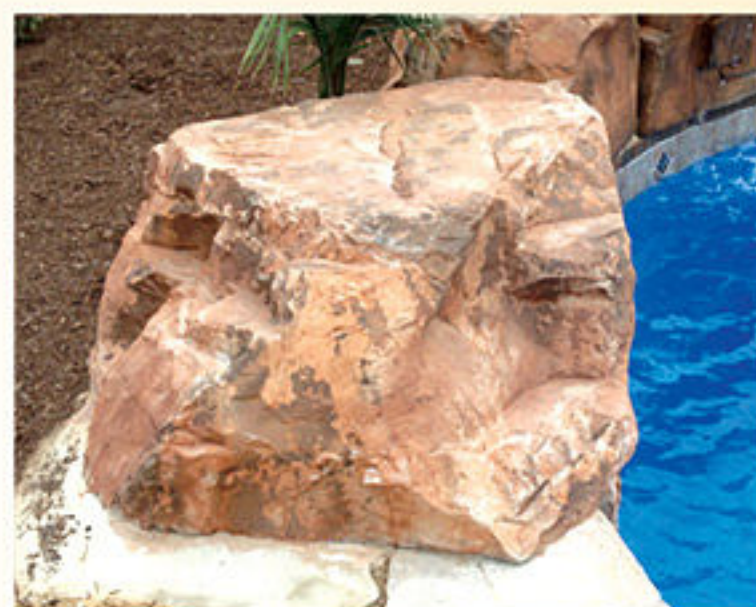
Q23 40"x19"x13"



A wide variety of boulder sizes and styles are available for pool edges and landscaping. A complete catalog is available on-line at [ricorock.com](http://ricorock.com)



Jump L02 67"W x 34"D x 24"H  
Also available as 67"W x 34"D x 32"H

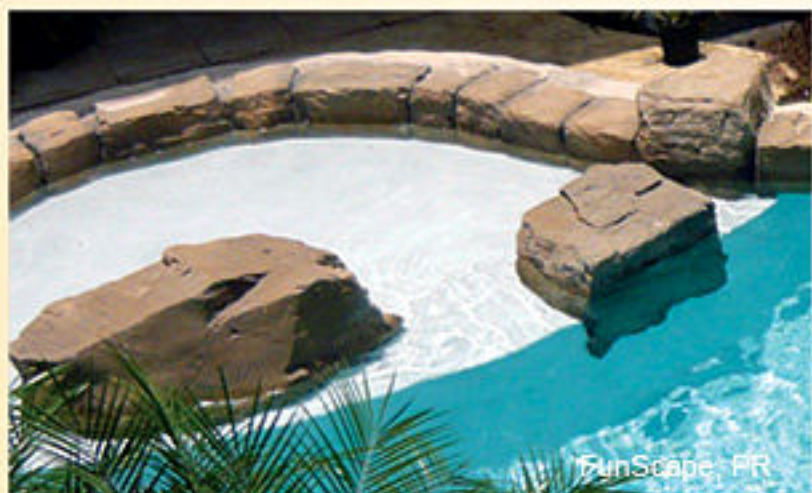


Jump J1 57"W x 53"D x 24"H

## SUBMERGED BOULDERS

Rocks intended to go underwater are special order and are sold hollow. Dealers must fill the boulders with concrete to avoid stagnant water.

Boulders are sometimes used to mark the edge of a tanning ledge.



# BOULDERS

Available in three styles:  
Notched, Thick Edge & Filled

To see the complete boulder inventory visit  
[ricorock.com](http://ricorock.com) > Product Catalog > Modular Boulders & Coping

## QUARTZ BOULDERS

Mostly smaller boulders with lots of hard edges and detail these boulders are also used in the 3 Ft Modular and 4 Ft Double Waterfall Kits.  
As Notched Boulders they extend 9 inches from the beam and go below waterline. Also available Filled with a flat bottom so they can be mortared to a flat deck or stacked.



## SANDSTONE BOULDERS

Some of these sandstone boulders were used to create the Texas Two Step and Tennessee Ledger Waterfall kits.  
The PBN1 has a three inch Notch but can also be order Filled.





## FRACTURED GRANITE

Three large angular boulders that are available Notched for a waterline treatment, Thick Edge and flat on the bottom to be mortared to a deck, and Filled so they can be stacked to hide a slide, etc.

JN1  
49" x 45" x 20" 13" Notch



JN2  
40" x 45" x 22"  
15" Notch



JN4  
32" x 27" x 22"  
7" Notch



## LIMESTONE

Two large boulders can be used as seat rocks or jump rocks. Umbrella holder or fire bowl applications are special order.

L01  
85" x 50" x 23"



L02  
67" x 34" x 24"



## BAJA BOULDERS

Our newest boulder series are angular boulders molded from rocks near Baja Mexico. These multi-faced rocks have a universal quality to them and are often used in custom construction.

Mortaring Filled versions of these boulders is an easy way to disguise a waterslide.



Spring Creek Water Gardens, CA



C10  
53" x 31" x 16"



C6  
54" x 46" x 20"



C5  
70" x 34" x 14"

# WATER SLIDE ACCESS: MODULAR

## STAIR 15

3 Piece Staircase with 1 Stepper, 72" high

All three precast Staircase Pieces are needed to access slides 5-6 feet above grade. Pieces can be ordered hollow and filled with concrete on site or ordered filled for a mortar installation.

Sleeves are built in for rails which are an optional extra, available in Texas Cedar. Steps and rails may not meet local codes if applicable.



Modular Staircase with 3 Steppers at base and one on top. 48" high

## STAIR 10



## STAIR 7

RicoRock Modular Staircase with extra Stepper. 40" high



Smooth cedar posts and rails from Texas are available.



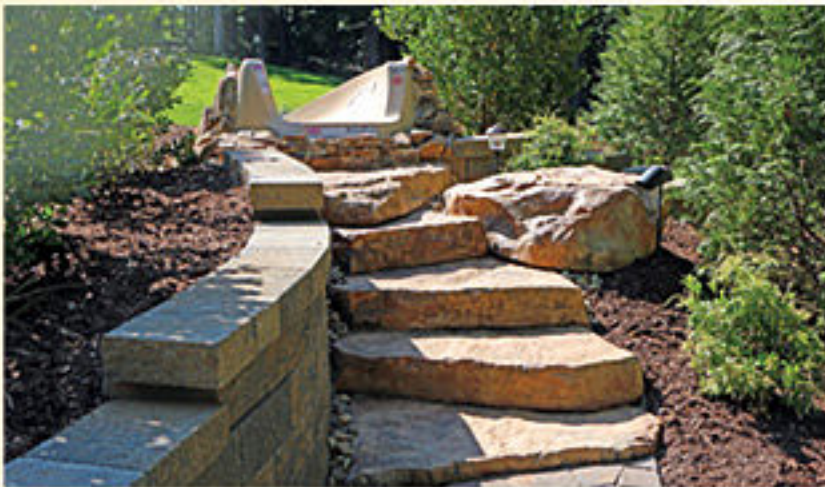
One of three cast pieces; all are 5 ft long, 3 ft wide and 32 inches high and weigh 250-300 lbs.

# WATER SLIDE ACCESS: CUSTOM

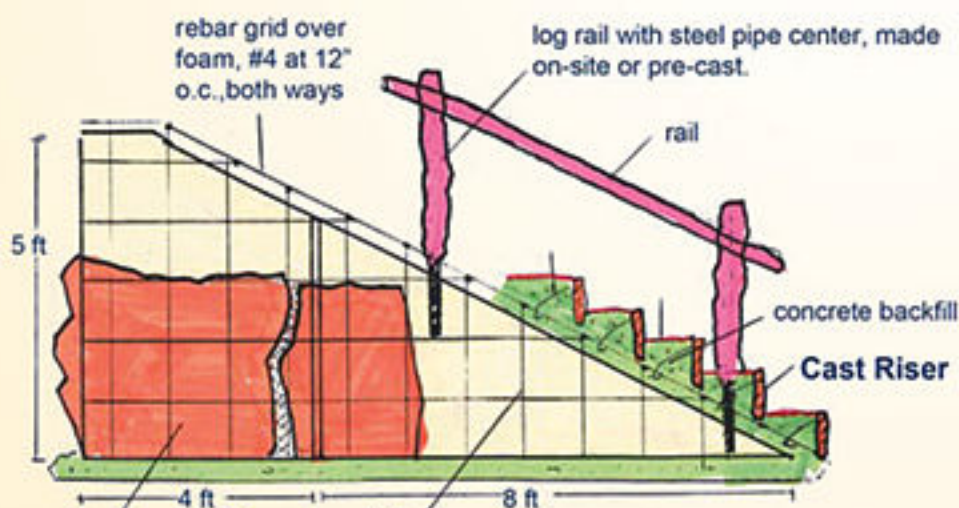
## STEPPERS

Steppers are sold hollow but can be foamed filled by special order. They are easy to cut and adapt to any setting.

Stepper 1 is 52" x 42" x 15" high the others are 7 1/2 inches high  
S2 is 41" x 33";  
S3 is 34" x 19";  
S4 is 46 x 24";  
S5 is 49" x 42".



## CUSTOM ROCK STEPS

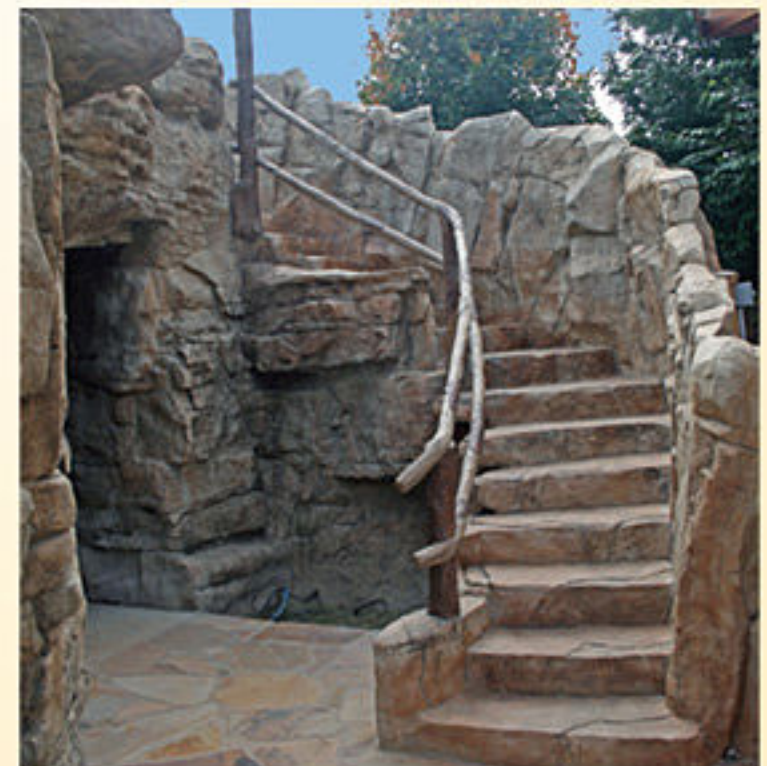


**RicoRock castings** are tied to the rebar grid and gaps are metal lathed. Backfill with concrete.

**Two foam blocks** cut at a 45 angle without rebar grid are included. The foam blocks can be cut with a tie wire "saw" to fit the space. Rebar grid should be anchored to a concrete pad or footings may be required by a local engineer. Note that the steps and rail may not meet local codes. Sample engineering is available.



Custom staircases are both labor and material intensive and require special rock making skills. Rock artists often create wood rails with textured concrete or use cast rock as a barrier/handrail. Building codes may apply even if the only use is for water slide access.



# MODULAR PACKAGES FOR WATER SLIDES

## 15' FIBERGLASS SLIDE

The 15 Ft Slide creates a large space that is easily filled with a Component System Grotto. The columns, backwall and grotto lids are situated as needed to completely fill the area and Gap Rock pieces are used to fill gaps between the Grotto and Slide. Extra boulders are included for accents but rocks to completely hide the backside are extra.



**PKG 15** includes mini-cave kit as shown & Gap Rocks; excludes slide and staircase rock.

## 7' FIBERGLASS SLIDE

The suggested rock package for the 7 ft Slide is a 3 Ft Modular Waterfall: the side boulder can be used on the opposite side of the slide. Several small cast rocks are included as gap rocks.

**PKG 7** includes waterfall and gap rocks but excludes staircase and waterslide.



## 10' FIBERGLASS SLIDE



**PKG 10** includes waterfall and gap rocks (shown above uncolored) but excludes staircase and waterslide.



Random boulders can be used to stack against the slide and should be mortar to be secure. Shown here with coping and 4 Ft Double Waterfall.

# CUSTOM WATER SLIDE ROCK VENEER



Aqua-Tech, CAN



Wertz Pools, PA



Creative Rock Formations, NC



Mink's Landscaping, KY

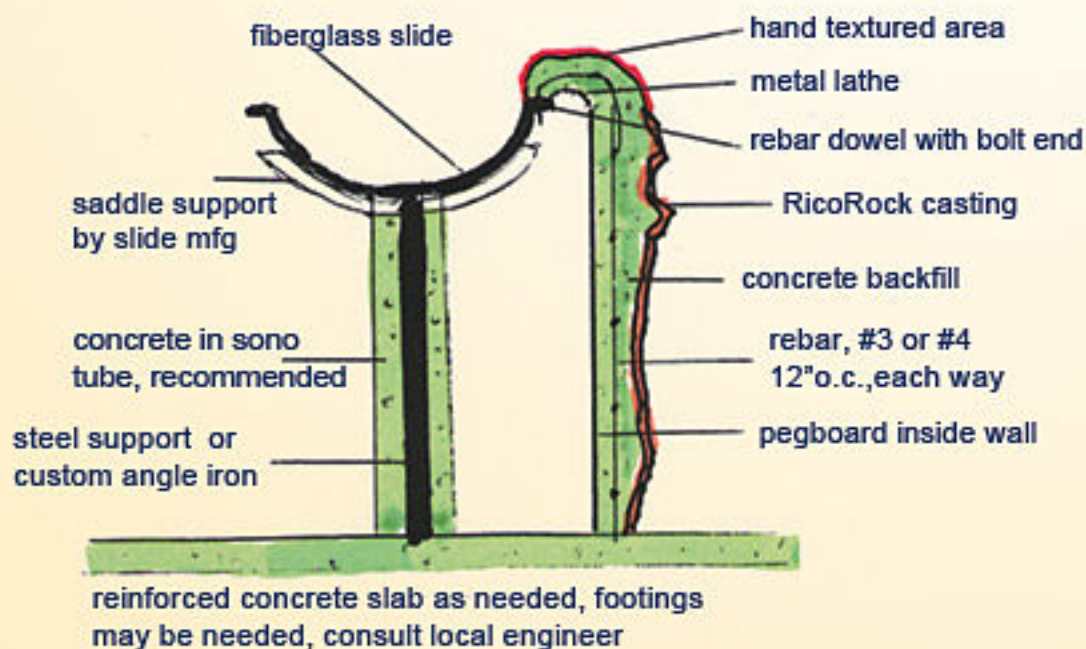
Fitting boulders to a curved slide is challenging. Two Options:

1. Use foam filled, colored boulders and mortar them to a concrete pad or on top of a waterfall structure to disguise the slide flume.
2. Cut and fit rock panels and boulders and backfill with concrete using the techniques below. Rock making skills and lots of concrete are needed but some people prefer the cleaner look of a tight fitting rock finish.



Creative Rock Formations, NC

## CUSTOM ROCKWORK TECHNIQUES FOR SLIDES



Welding rock panels to a steel frame is a good option for high structures and tube slides.

# STRUCTURAL GROTTOS & CAVES

## LOVESEAT GROTTO

Want a cozy place to sit behind a waterfall sheet? This waterfall is designed to fit around a pool seat but can be adapted to fit a radius or other application.

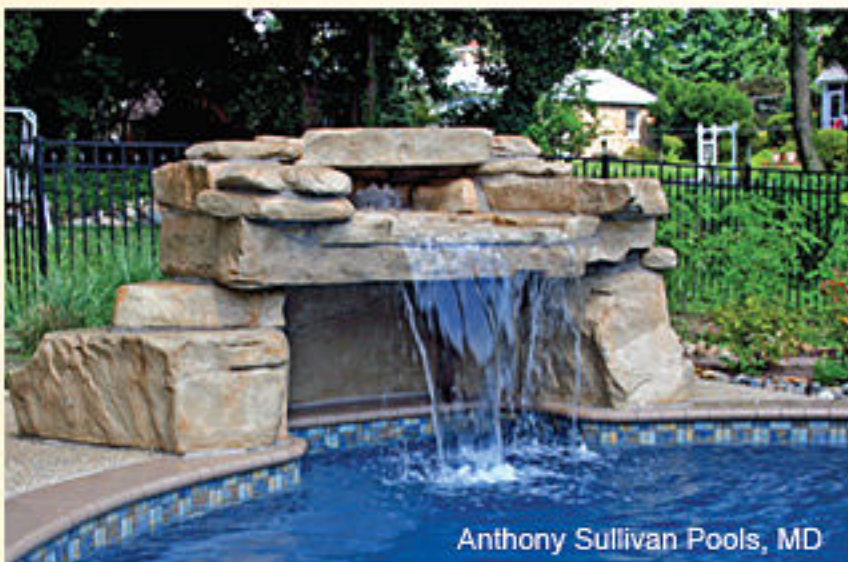
Engineered construction with #4 rebar and five inches of concrete provides a high level of safety.

Don't forget a sleeve for lighting for use at night.

Waterline coping is an optional extra.



Dolphin Pools, LA

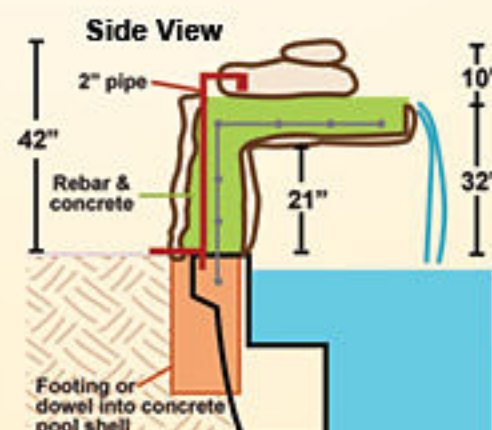
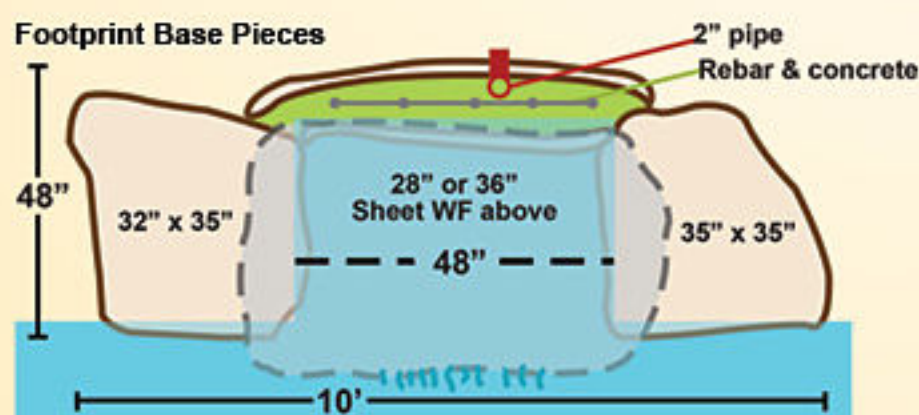


Anthony Sullivan Pools, MD



Island Pools, FL

This kit features cast rock pieces on top and bottom with a steel reinforced concrete core.



Coastal Coating, FL



Backyard Specialties by Mike's Concrete, TX

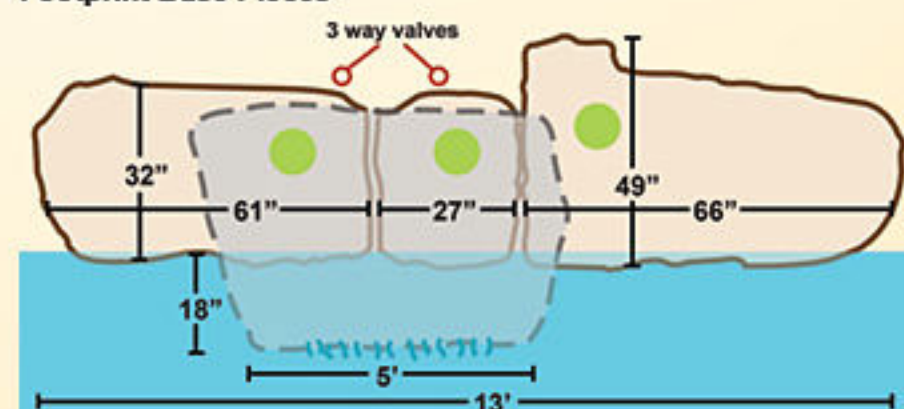
## 5 FOOT TRIPLE

Besides a dramatic main waterfall sheet there are two side waterfalls as part of this waterfall design. The rocks were molded from Limestone boulders so it is big and blocky. This is an older model design but was recently upgraded to be lighter with an improved plumbing layout. Needs at least 80 gpm water flow to be effective.



Aqua-Tech, Manitoba. With extra boulders & coping.

Footprint Base Pieces



# NEW COMPONENT SYSTEM

SEMI-CUSTOM

The new Component System simplifies grotto and cave construction while improving structural strength and appearance.

Lightweight **Boulder Columns** and a sandwich type **Grotto Lid** system allow for custom design without the intensive labor of most custom work.



CS36"



CS48"



CS 5FT WALL, Front and Back



Grotto Lid, bottom 72" x 36" x 7"H



Grotto Lid, top, Weir: 28" or 42"

## The Component System

is a design/build product, not a kit with set pieces. Because it is new there are only a few installed pictures here but more will be posted online in the Structural Grotto Gallery.

## SIMPLE GROTTO

Columns work as vertical supports and can be placed as needed to create a swim-in grotto left, or a cantilever over a pool seat, right. Rebar columns come with the kit; usually the columns are cast before the grotto lids but with adequate bracing it can be done at one time. One to two yards of concrete are needed to fill columns and grotto lids.

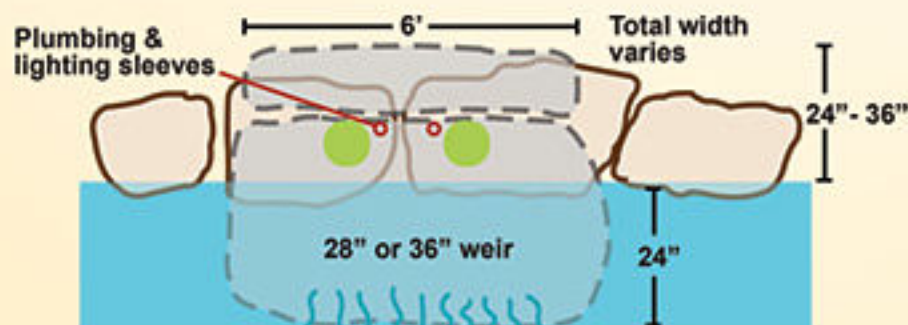


B & B Concrete, FL

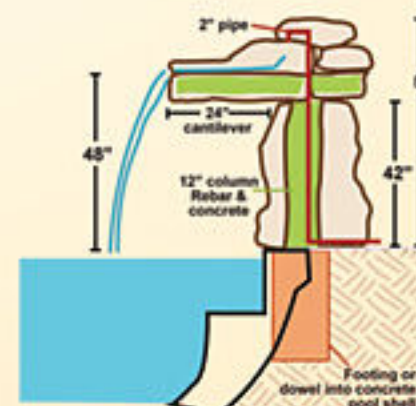


Michaelangelo Design, IN

Footprint Base Pieces



Side View



# MINI-CAVE

Grottos are nice but a small cave is an even better place to hang out on a hot summer day. The mini-cave has an interior space about 4 ft by 4 ft that can be part of the pool or dry. The steel reinforced concrete core creates an incredibly strong structure.



Hive Outdoor Living, FL



1. Columns are clam shell pieces wired to a rebar column, part of kit.



2. Columns should be strapped and braced before filling with concrete.



3. Bottom grotto lids are set after columns are filled with concrete.



4. Top requires 1 yard of concrete. Note T brace under front grotto.

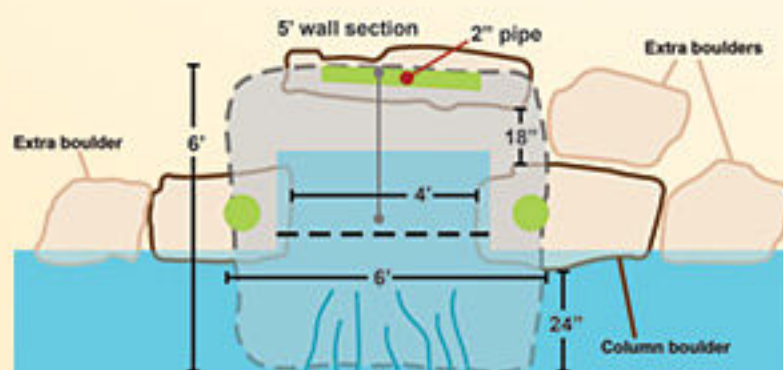


5. Place weir in fresh concrete or mortar the next day.

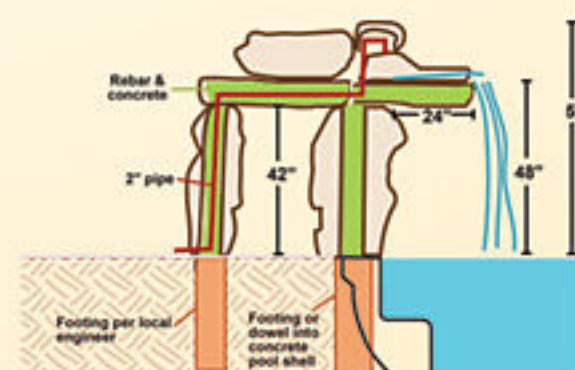


6. Extend plumbing into basin; set additional small boulders as needed.

Footprint Base Pieces



Side View



# CONSTRUCTION TECHNIQUES FOR CAST ROCK

## CONCRETE BACKFILL METHOD

GFRC castings are very dense and strong, up to 8,000 psi, so they are very durable but they are not meant to be free standing. For many applications castings are secured to a steel rebar armature and backfilled with concrete. Considerable time and expertise is required to build custom rockwork but it lasts indefinitely.

This process has been streamlined for installation of the Structural Grottos in previous pages.



## STEEL FRAME CONSTRUCTION

For high structures concrete backfill is not practical so welding castings to a steel frame is better. This is a display at our Seguin, Texas location on I 10, built in 2007 using pallet racks; heavier steel is required for permanent installations.



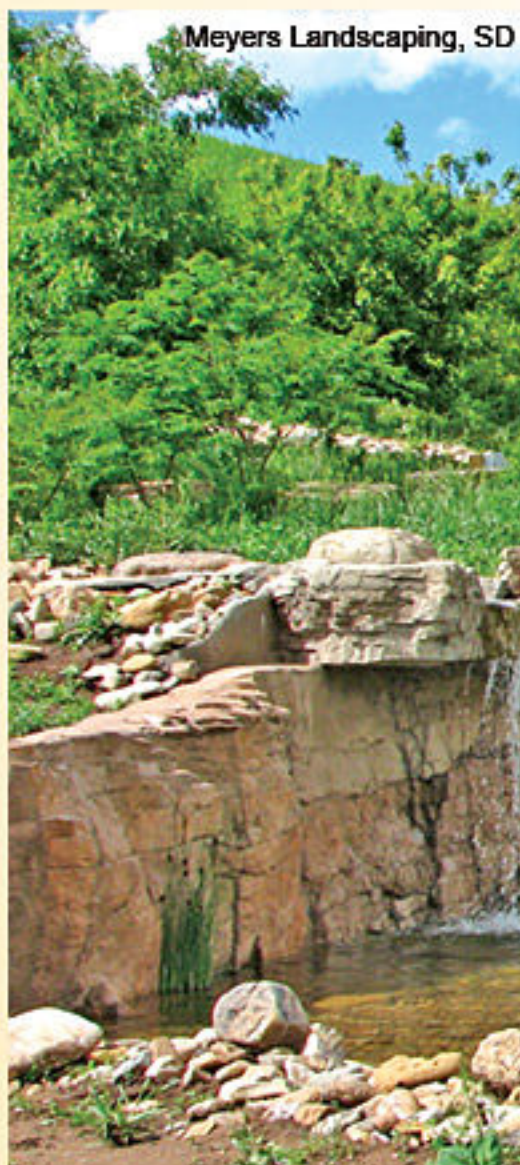
# RETAINING WALLS

The most practical, least appreciated use of cast rock.

Structurally these are very conventional retaining walls with typical footings, rebar and concrete thickness. Instead of neat forms the RicoRock castings are wired to the rebar armature, braced and then backfilled with concrete mix. If the wall is not perfectly plumb or level it enhances the natural look. Joints are hand textured.

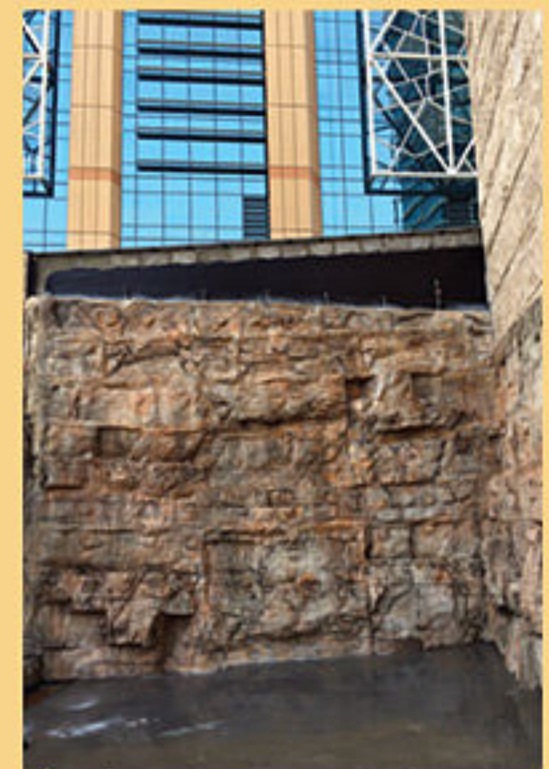


Meyers Landscaping, SD



Old North State Landscaping, NC

For existing concrete walls panels can be bolted using steel anchor bolts. Backfill is not critical, joints can be blended with hand texture.



Doha, Qatar RicoRock Construction Management

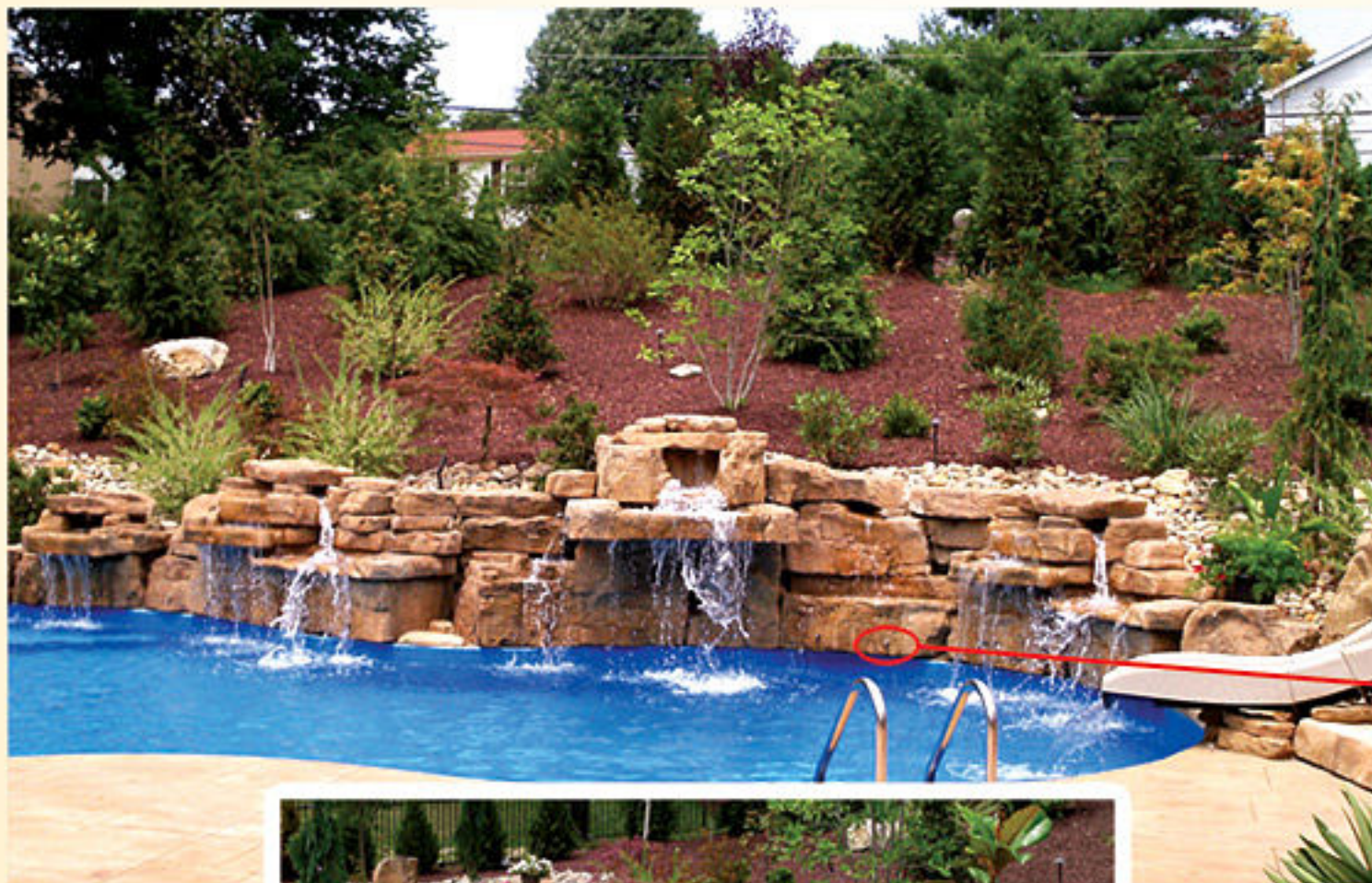
# CREATIVE IDEAS

Multiple waterfalls is like surround sound for your pool.

"We have been a RicoRock dealer for almost 15 years now. It's the most realistic faux rock available and you're assured the water returns to the pool. I've also been very happy with the service....with special thanks to Juan in the Florida location."

Glen MacGillivray  
Co-Owner  
Aqua-Tech  
Winnipeg, Manitoba

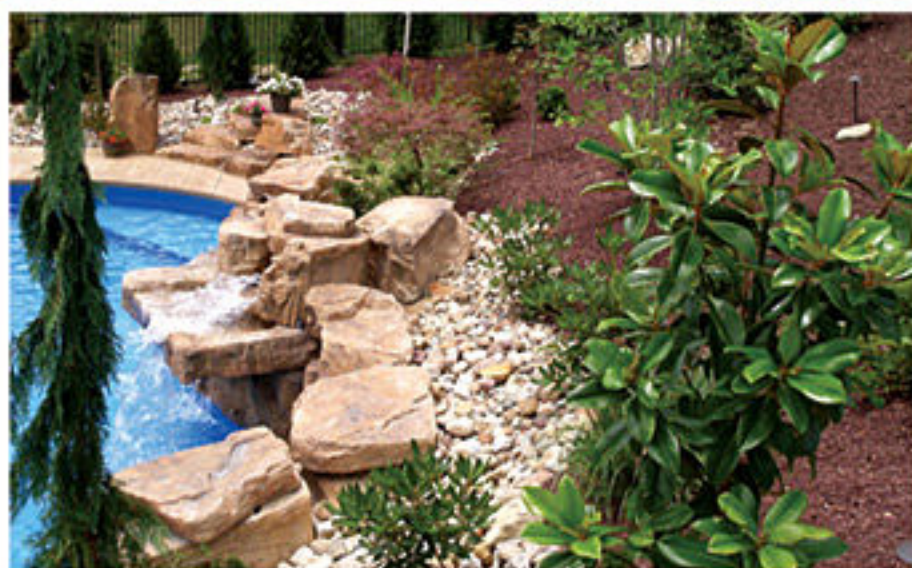
This indoor project won a national design award for the company and features several standard waterfalls crafted to work together.



"I have never had a customer who didn't love the RicoRock product. I am glad I don't have to deal with the headaches of natural stone." Gary Pivorotti, Westmoreland Pools, PA.

Gary combines various waterfalls kits for a custom effect; this much natural stone might crush the vinyl pool wall. He uses Steppers in the landscape and for water slide access.

If you look closely you can see the **1/2 inch threaded inserts** used near the waterline to attach the **safety cover**. These are a special order item.



# CREATIVE IDEAS

Who needs Hawaii? You can have a backyard resort with RicoRock.

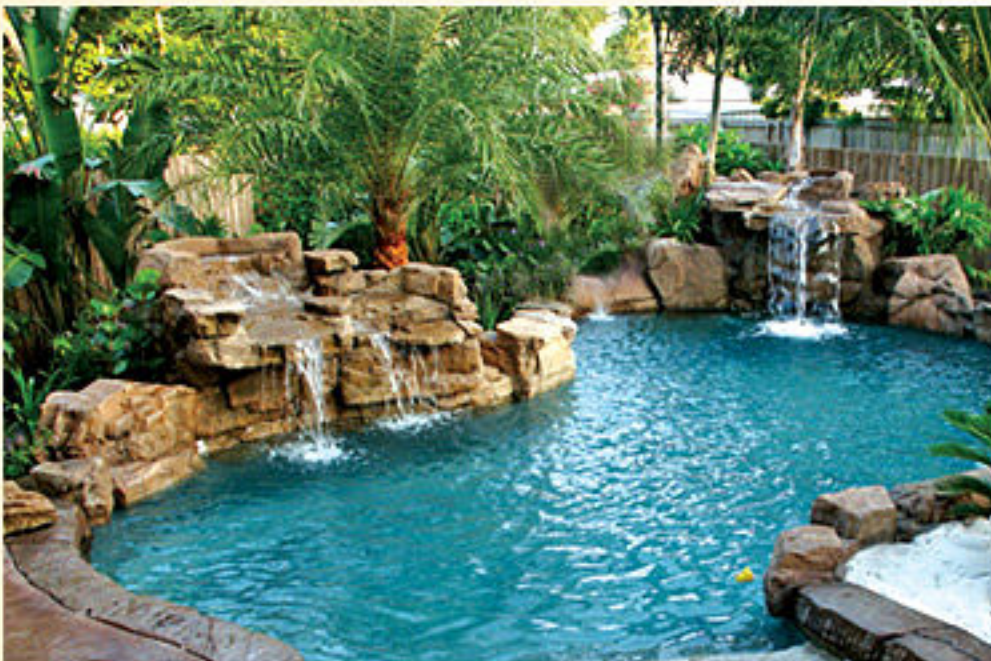


Aquascape Pools, FL

Several waterfall kits, 9 Inch Coping/Waterline, and various boulders make this an exciting rock pool.



Affordable Pools in Louisiana used two waterfall kits and 9 Inch Coping/waterline on this fiberglass pool shell.



This project is over ten years old; RicoRock never goes out of style. The look of the various kits has evolved over time.



Don Meilner & Son Construction, FL

Dogs know a good place to hang out. The surface of RicoRock is actually nicer than most real stone surfaces.



Coastal Coating & Resurfacing, FL

Good use of 9" Coping, wall rocks on right side are 5 ft wall pieces from Component Grotto (Page 24.)



Sharper Image Pool, CT

Sharper Image Pools has installed our products for 10 years; RicoRock withstands harsh New England winters.

# CREATIVE IDEAS

Soft lighting makes a waterfall more enjoyable in the twilight hours.



Blue Haven Pools, FL



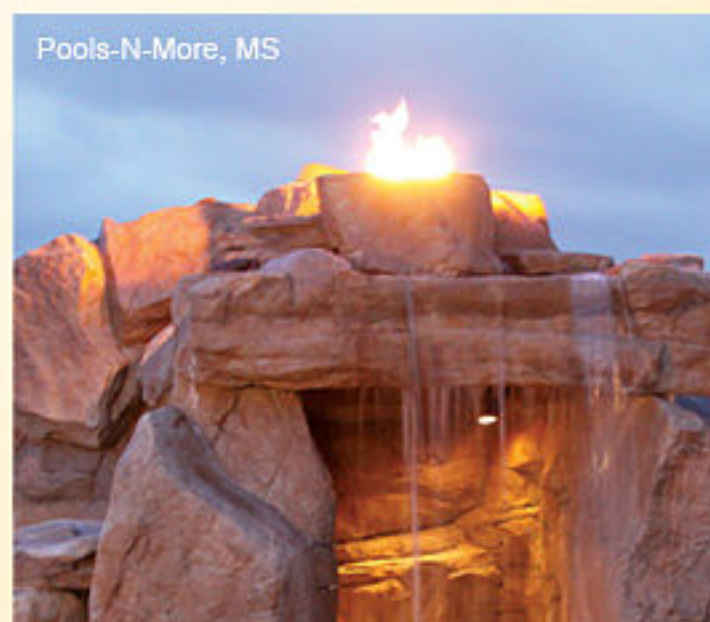
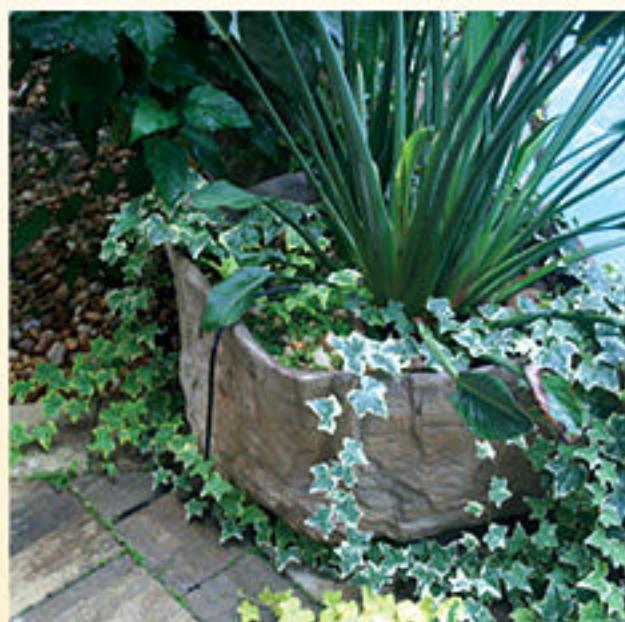
Coastal Coating & Resurfacing, FL

Lighting adds interest to the waterfalls in the evening hours as well as being practical. RicoRock carries a small selection of LED lights and light bars. Newer models of the waterfall kits have channels so light cords can be hidden and changed out as needed.

Some dealers create planters or fire bowls by using upside down boulders.



Coastal Coating & Resurfacing, FL



Pools-N-More, MS

# CREATIVE IDEAS

Imagination and masonry skills are all that's needed.



Creative Pool Builders in North Carolina used only natural stone in the past but finds RicoRock better for most pool applications.

Installation above mixes small natural boulders seamlessly into various waterfalls kits on this vinyl liner pool.

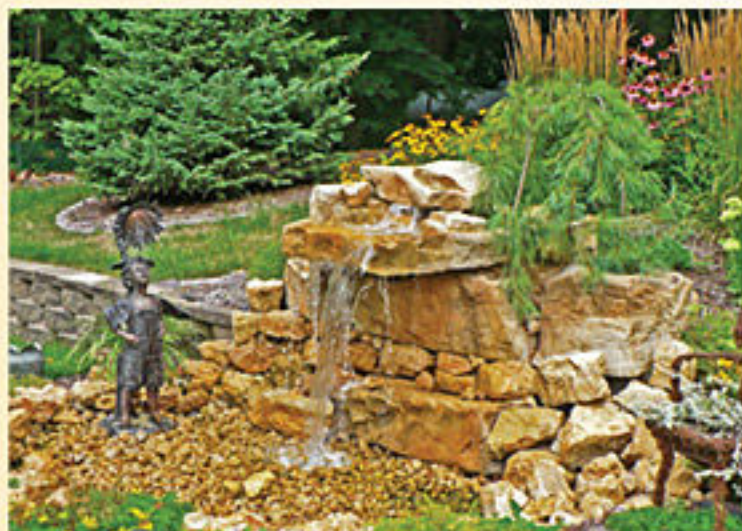


Splash Pools, CA

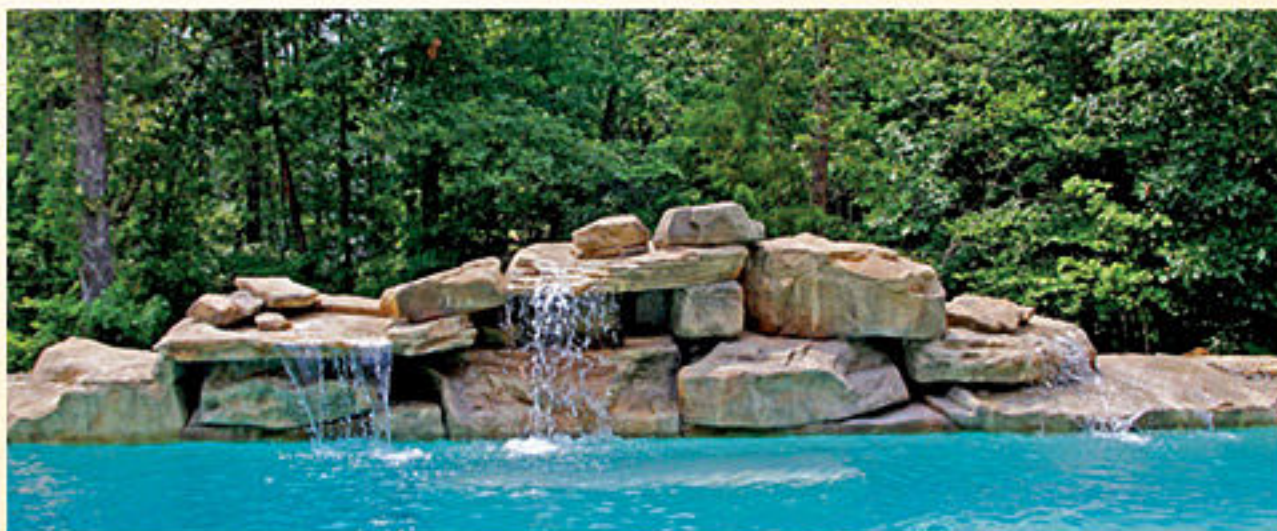
Small hollow boulders were special ordered and backfilled with concrete to create a wall on this concrete pool in California.



Hollow boulders were backfilled with concrete to create this custom fire pit, installed by Aquatic Innovations, FL.



3 Ft Modular Waterfall for a pondless app. by Aquatic Rock Formations in Minnesota.



The Texas 2 Step and Tennessee Ledger were mixed up here. Creative Rock Formations of North Carolina never repeats himself even with standard kits.

# CUSTOM PROJECTS BY INDEPENDENT DEALERS



Dolphin Pools, Monroe, Louisiana. This project features both custom and modular products, a water slide and fire effects.



American Pond in Monroe Township, NY is a 12 year dealer who has extensive retail displays.



L & J Pools, CT



Rock Formations Texas, TX



"It's been a great 10 years using your product and I thank you for it. I love what I do and I hope it shows!"  
Christian Spires,  
Creative Rock Formations,  
Charlotte, NC



GG Rocks, Southern California. Featured on The Pool Master, Animal Planet TV. (Pictured above & on the right.)



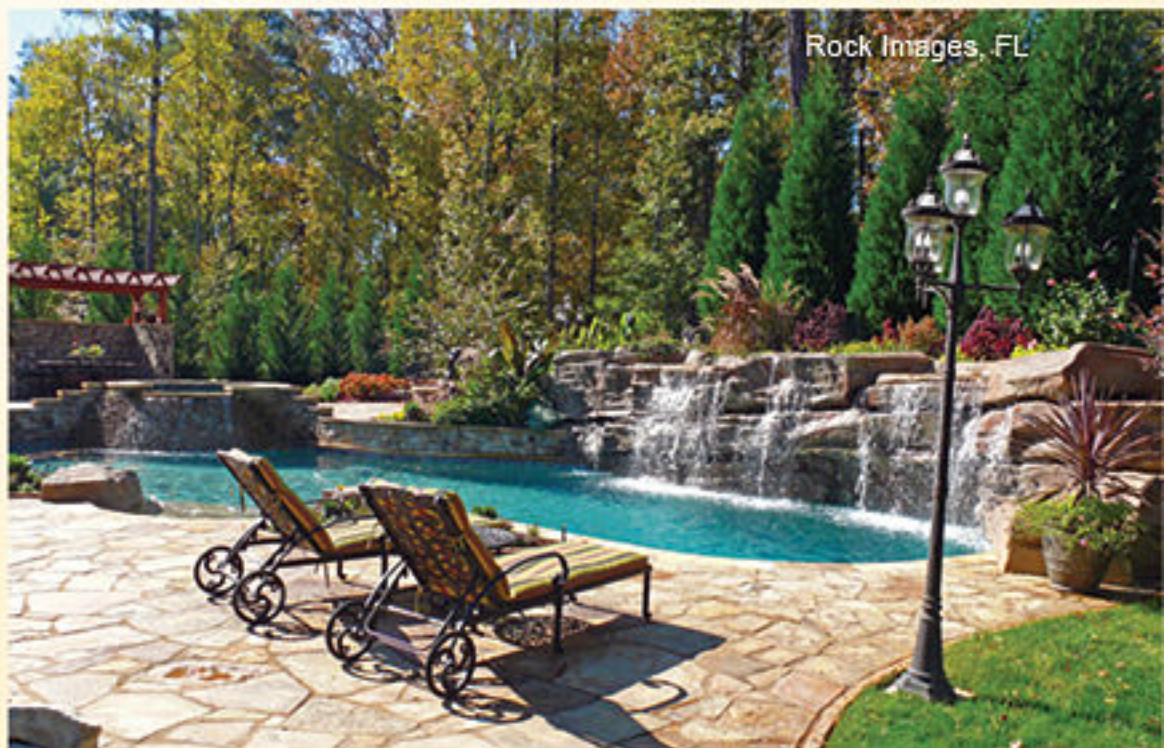
Tempool Inc., FL



Rock Springs Design, TX



Waterfalls by Design, FL



Rock Images, FL

# CUSTOM PROJECTS: RICOROCK MANAGEMENT

Besides the visible upgrades this man cave features 12 ft. high ceilings, hidden doors, a bathroom, A/C and floor heat. The 34 ft span required special engineering using steel beams.



The new Margaritaville in Falmouth, Jamaica serves cruise ship customers. The project features several concrete treatments include a wood stamp bridge, polished concrete coping, a volcano and a spa built into a margarita glass, all by RicoRock.





The Jacana Wellness Resort in Suriname, South America intended to build with natural stone but RicoRock crews were able to create a more dramatic and functional rock feature with our cast rock. A "happy accident" was the creation of a cave behind the water wall. A large smooth faced boulder functions as a slide/play rock.



# HISTORY



RicoRock Inc. was established in Orlando, FL in 2004 but our company history goes back over 35 years. Our parent company Rock Formations Inc. pioneered the use of artificial rock on swimming pools in Orange County, CA. starting in 1979.

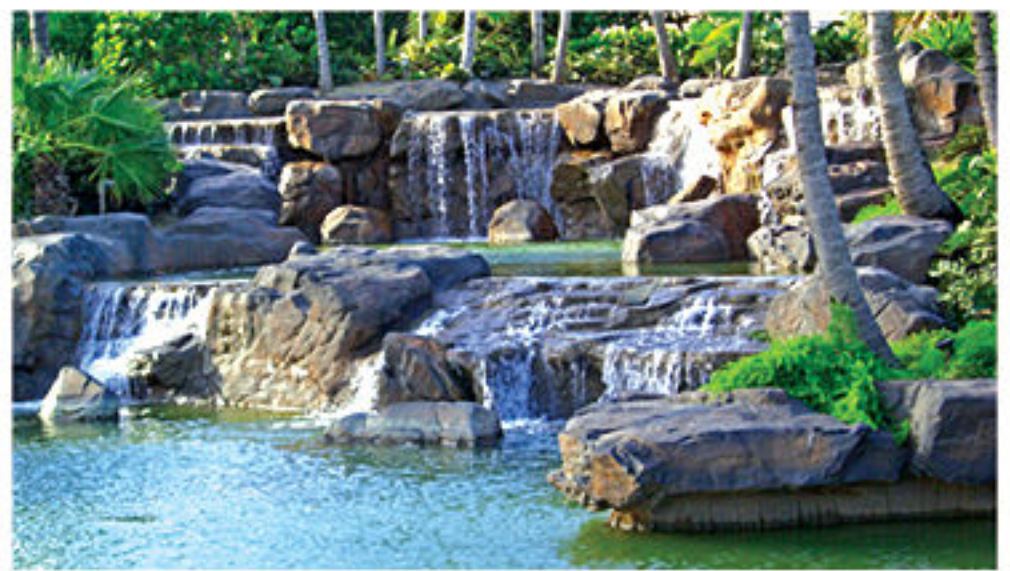
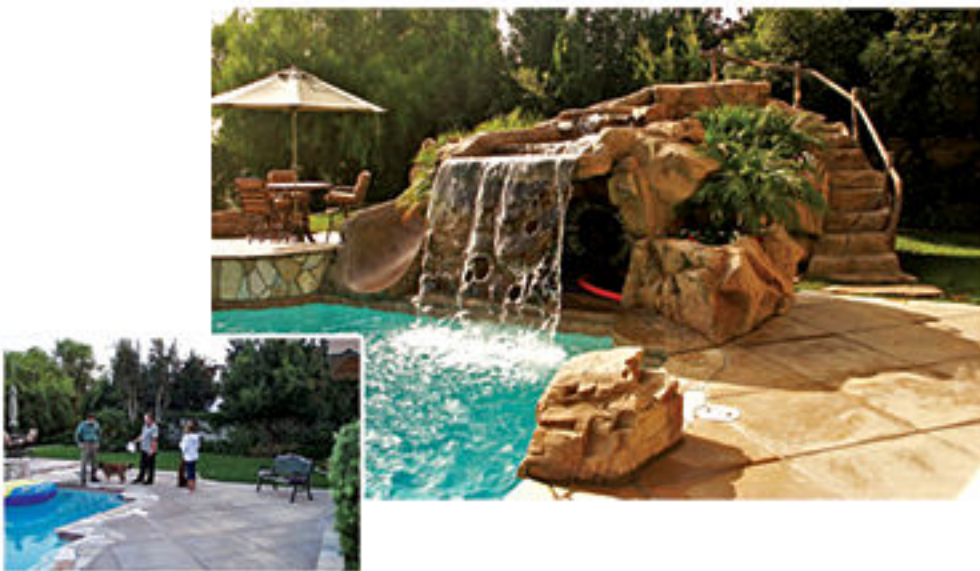
The founder and several rock artisans from Rock Formations Inc. are the creative force behind RicoRock and continue to build select projects as seen in previous pages. Some of our favorite older projects are featured below.



Our swimming hole pools were a radical departure from conventional pools in the 1980's. Now resort type pools are a more popular style. Remodels were a specialty of our parent company.



Our most unusual project was built on a barge near Cincinnati, Mid American Gunite Pools was the pool company (above). The Radisson Aruba is one of our largest projects (below).



Our signature project is Hugh Hefner's Playmate House, across the street from the mansion. This remodel won a gold medal from the National Spa Pool Institute (now the APSP).



# BETTER WATERFALLS, BY DESIGN

Natural stone is an obvious material to use for pool waterfalls but hundreds of contractors prefer RicoRock cast rock:

- Water tight, no seepage occurs
- The designs are predictable
- Easier to install without weight issues
- Enhanced water action

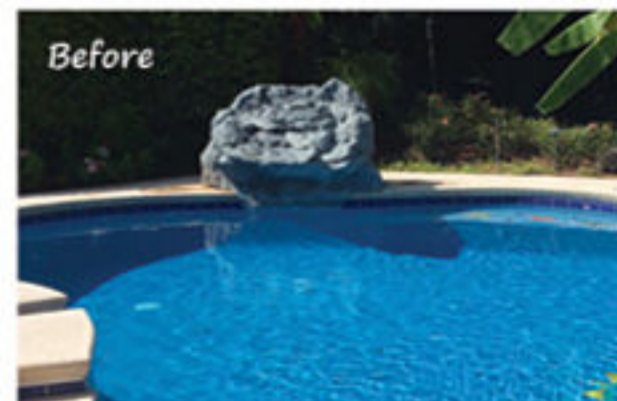
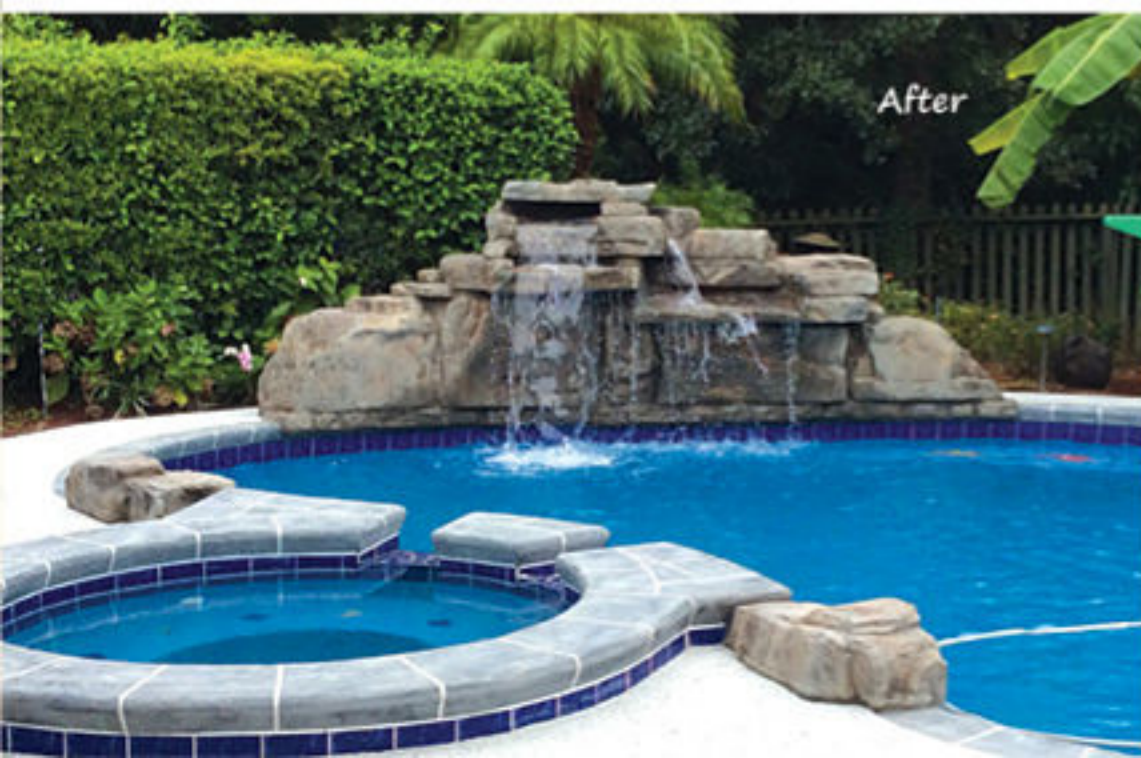
*"From concept to reality, with RicoRock our designs come true!"* – Pedro Ibarra, Premier Pools, Mission, TX.



*"The waterfall is awesome."* - ML, Montreal, QC  
Installation by Structure AJM Inc.



Most homeowners are surprised at how user friendly RicoRock waterfalls are. The cast rock surfaces are not slippery or sharp like much natural rock and are safe to climb on if properly installed.



The resin waterfall above was not too inspiring so Coastal Coating & Resurfacing added the 4 Ft Double, in Grey, using 3 x 9 coping to veneer the brick coping.

# COLOR OPTIONS

Like natural stone there are variations in our color patterns; custom color can be done with digital picture exchanges, at additional cost.

Most orders are fairly uniform in color; wider variation is by special request.

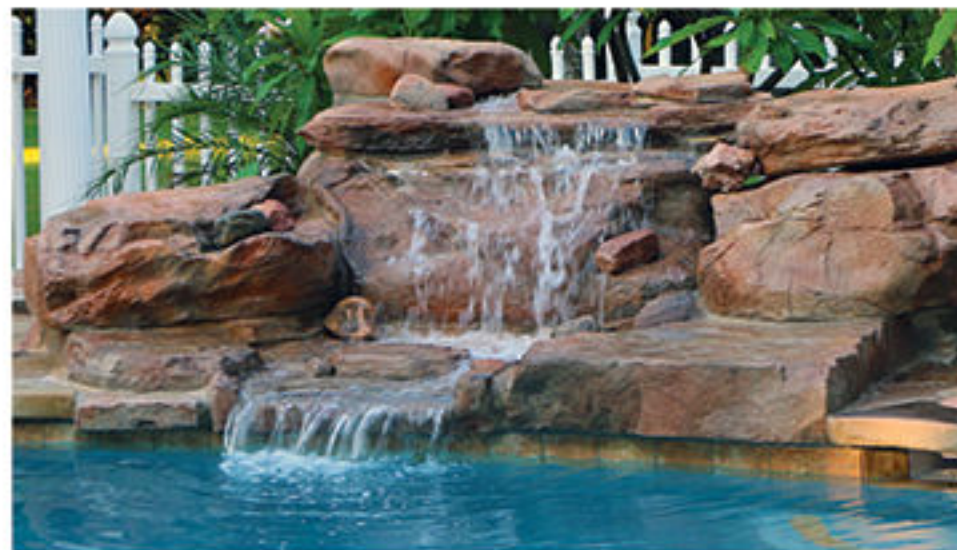
**LIMESTONE** is our default color. It has an off-white base with soft rust and antique accents. It is easy to add stronger accent colors but difficult to remove them.



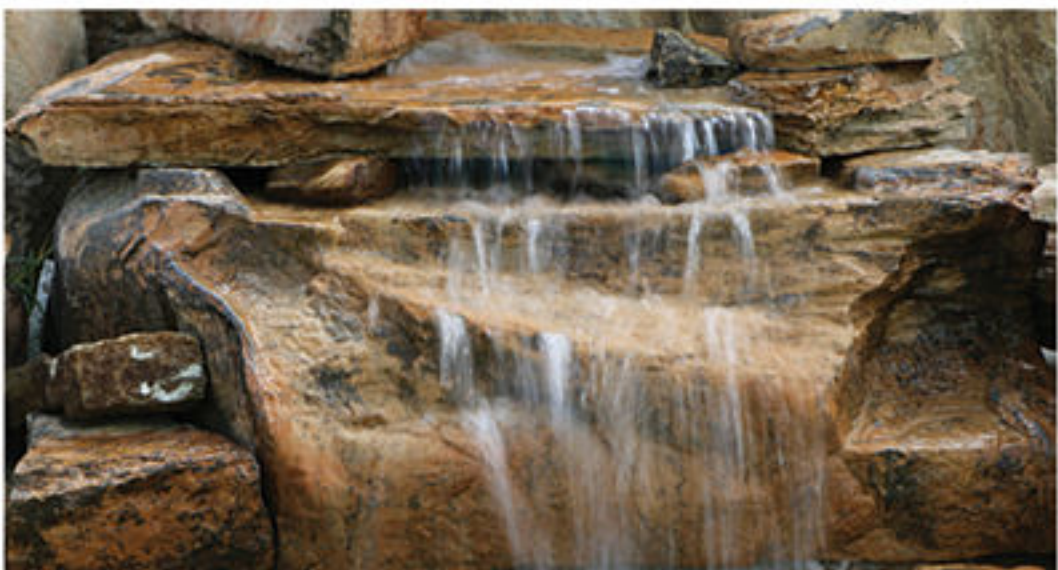
FL 3 Step set on Steppers  
Skyler Pools, FL



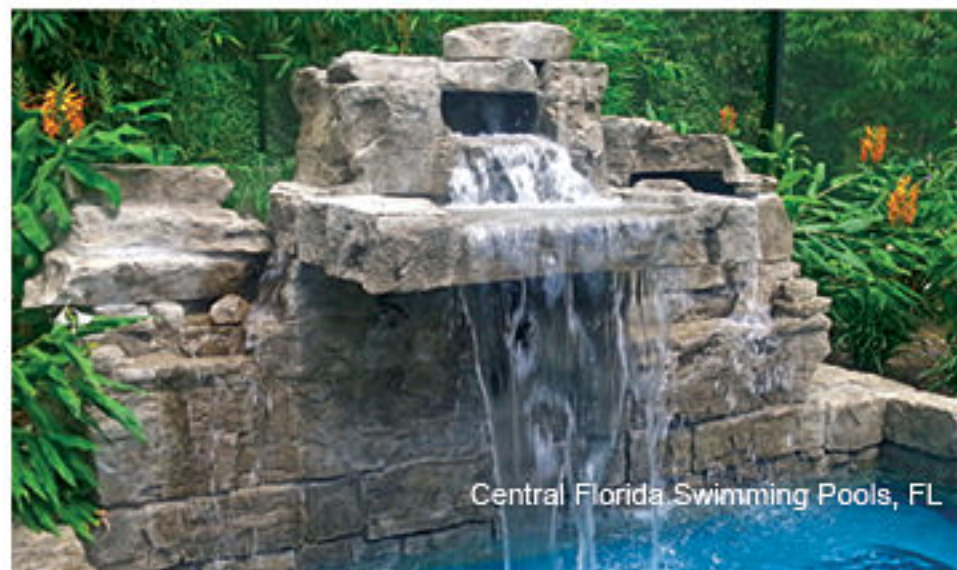
**OKLAHOMA SANDSTONE** has a light tan base with yellowish-brown and other earth tone accents.



**WESTERN SANDSTONE** has a tan base with mostly reddish and rust accents.



**FIELDSTONE** has wild variations of color including dark splotches and earth tone colors. A lichen effect is available by special request.



Central Florida Swimming Pools, FL

**GRAY** is popular in the northeast and can be darker or lighter by special request.

# FREQUENTLY ASKED QUESTIONS

Send yours to [info@ricorock.com](mailto:info@ricorock.com)

## *How long will the color last?*

The project on the right was built by our parent company over 20 years ago and has not been re-painted; the owners like the aged patina the concrete has. The accent colors we apply will fade and sometime owners want color touch-ups in 3-5 years; RicoRock Acrylic Stain is easy to apply and is sold retail. See our YouTube video: Rock stains by RicoRock.



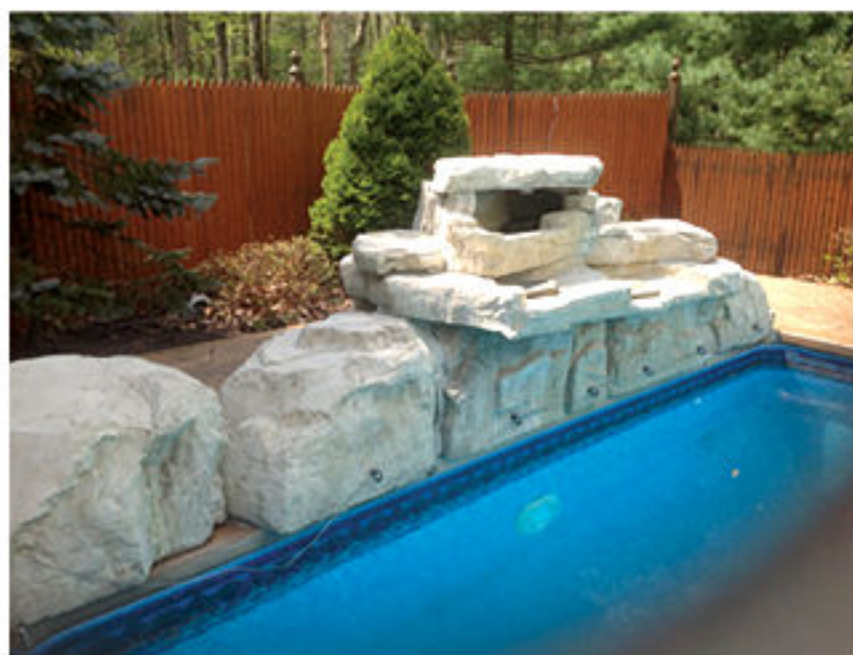
## *Is it strong enough to sit on?*

Properly installed RicoRock waterfalls are safe to climb on although they are not intended to be climbing walls or diving rocks. The weight load is well over 500 lbs.



## *Can a safety cover work with a RicoRock waterfall?*


Threaded inserts allow for eye bolts and a cable to secure a pool cover but these inserts must be installed **at the factory**, they cannot be installed on site although inserts can be drilled into surrounding deck or coping.



## *Is there a warranty?*

There is a five year limited warranty on RicoRock Modular Products when you register the product; it does not cover the installation portion. Our Dealers are all independent contractors and responsible for workmanship, licensing, insurance and engineering issues. Pictured on the right is our first e-mail customer from 2001.





RicoRock Inc.  
327 Thorpe Rd.  
Orlando, FL 32824

**Color Patterns:** like natural rock there are many variations within each pattern. Dealers often add accent colors but it is hard to remove the Acrylic Stain color.



**RicoRock**<sup>INC.</sup>  
*better waterfalls, by design*

[www.ricorock.com](http://www.ricorock.com)  
888-717-3100