



SWIM SPA  
COLLECTION





**BE HEALTHY. BE FIT. JUST BE.**

Introduce yourself to the endless benefits of aquatic exercise and the incomparable rewards of relaxation and warm water therapy with any one of the unique swim spa models from PDC Spas. The Synergy Series™, with bold, sleek lines and the TruSwim™ models with patent pending performance offer home fitness and relaxation unlike any other swim spa.

Whether you are looking for improved fitness, relief from joint pain, massage therapy or quality time with family and friends, a PDC swim spa will deliver the health and well-being you crave. Simply step out your door into a private backyard oasis for a quick, beneficial exercise experience, relaxing hydrotherapy and massage that fits your personal time schedule. Add a PDC swim spa to your lifestyle and start enjoying a better way of life.



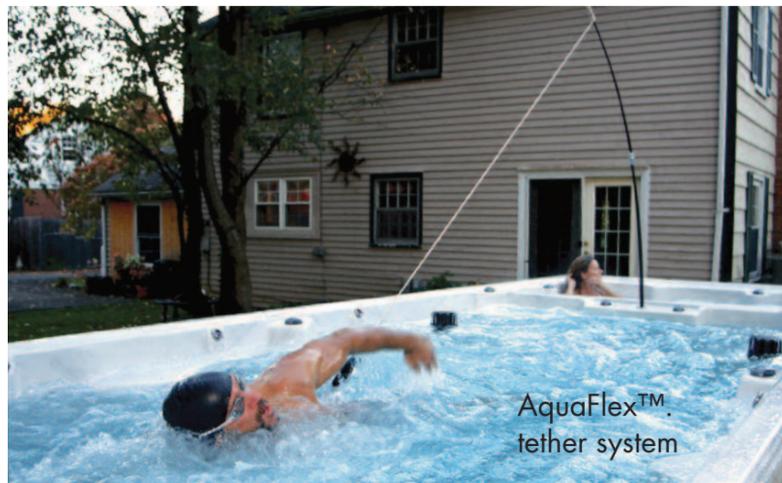
## BE BETTER AT BEING YOU.

Water's natural buoyancy and resistance offers the ideal environment for exercise and therapy. When submerged, water supports up to 90% of your body's weight for reduced stress on muscles and joints. The even resistance helps strengthen and tone muscles while greatly reducing the risk of injury. With the addition of propelled water from 6 powerful Synergy Jets™ or our patent pending TruSwim™ propulsion current, resistance can be increased for an effective and enjoyable workout for people of all ages and fitness levels.

### SWIMMING

Swimming, a diverse and encompassing activity, offers a wide range of benefits. Many swim for exercise and rehabilitation while others use swimming to release stress or just plain have fun. Regardless of your reason, using a PDC swim spa will fulfill your health and wellness goals in the privacy and convenience of your home.

Our swim spas are designed for a customized experience that will challenge and inspire you to achieve a better lifestyle. Whether you are an athlete in training or swimming for recreation, a swim spa allows you to control the swim pace and resistance at the touch of a button. The wide, smooth current and contrasting swim lane marker of the TruSwim™ will keep you centered with each stroke as you perfect your technique or enjoy a relaxed swim. The AquaFlex™ tether system assists with swim-specific resistance training in the Synergy Series™. With each movement through the water, swimming in a PDC swim spa will help you be your best.



### WALKING, RUNNING, JOGGING, WEIGHTS

Start your morning with an energizing cardio or strength training workout. Better yet, clear your mind for the day ahead with aquatic yoga. Our swim spa fitness area has ample room to move freely forward, backward or sideways as you perform a variety of activities without the risk of injury in a stress-free environment. The gentle density of water enables your heart to work more efficiently so you can walk, jog or even perform your favorite Pilates move in a swim spa with ease. Our XRcise™ bundle and stainless steel grab bar assist with a variety of underwater movements to increase your routine options and control.

Accelerate your fitness results with the continual resistance of the TruSwim™ or Synergy current or mix up your routine with wrist and ankle weights, kickboards or even noodles for a complete workout like no other.

A TruSwim™ swim spa is the complete package. At 5,000 gallons per minute, our TruSwim™ current and a pair of water shoes are all you need for an effective and rewarding workout. Because our adjustable swim current is wider, smoother and stronger, you can perform a wide variety of exercises without the added expense of a bulky, underwater treadmill.

### BURN MORE CALORIES

Aquatic exercise has been proven to increase metabolism and improve your ability to maintain or lose weight. Using the added resistance of a TruSwim™ or Synergy current for aerobic exercise will burn more calories, build lean muscle and increase your stamina faster than ordinary land exercises. With a variety of uses, you'll look forward to skipping the gym and heading home to your swim spa.

## WHERE LIFE HAPPENS.

Without permits, excavation or months of anticipation, your lifetime of swim spa benefits can begin on delivery day. Unlike a traditional swimming pool, your new swim spa requires only a level surface and electric connection making ownership rewarding from the start.

Kids of all ages will play for hours, improving swim skills, mastering water games and burning energy as they ride the adjustable current and splash in the cascading water spouts. Teaching the little ones to swim is a snap in the safety and comfort of your swim spa. Fun and functional, it is always ready for a quick cool down or a lazy day of lounging with family and friends.

The contoured seating and powerful jets, in all the right places, soothe and comfort for total body relaxation. Turn on the lights, turn up the music, let the warm water surround you and your backyard becomes a vacation at home.



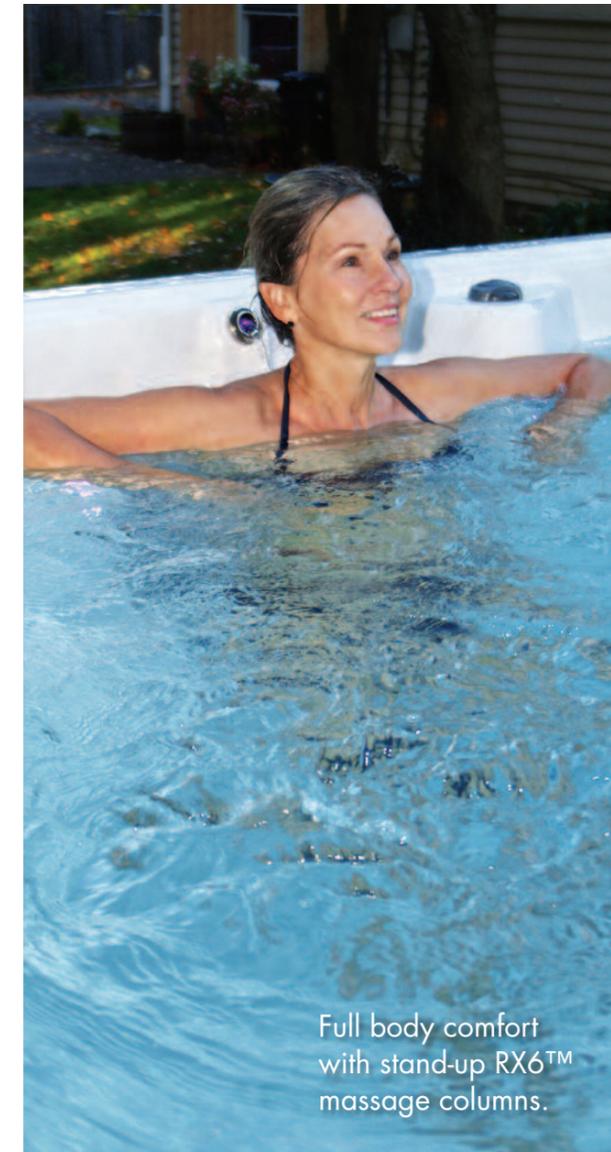
*Cell phones and video games disappear as your backyard transforms into an outdoor space the whole family can enjoy. Discover the true meaning of quality time together, with a PDC swim spa.*



### POWER OF MASSAGE

Tension and stress affect everyone differently which is why all of our swim spa collections include hydrotherapy seating to further promote health and healing at home. Using a jetted current to manipulate and knead muscles, our massage therapy seats are designed to soothe away the stress of the day leaving you more relaxed and better rested. Ease into a sculpted therapy chair to release back and shoulder tension with a powerful deep tissue massage. To target large problem areas, easily maneuver and adjust the interchangeable stainless jets or let a strategic collection of smaller jets loosen pressure points.

Warm up calf and leg muscles prior to your workout in the reclined massage chair or let the RX6™ standing massage column captivate you with therapeutic jets focused on shoulder, hip, oblique and lower back muscles. With the turn of an air valve, you can raise or lower the intensity of your massage for a customized relaxation experience that will calm your body and mind.



Full body comfort with stand-up RX6™ massage columns.

## BE ENLIGHTENED. BE WELL.

### POWER OF HEALING

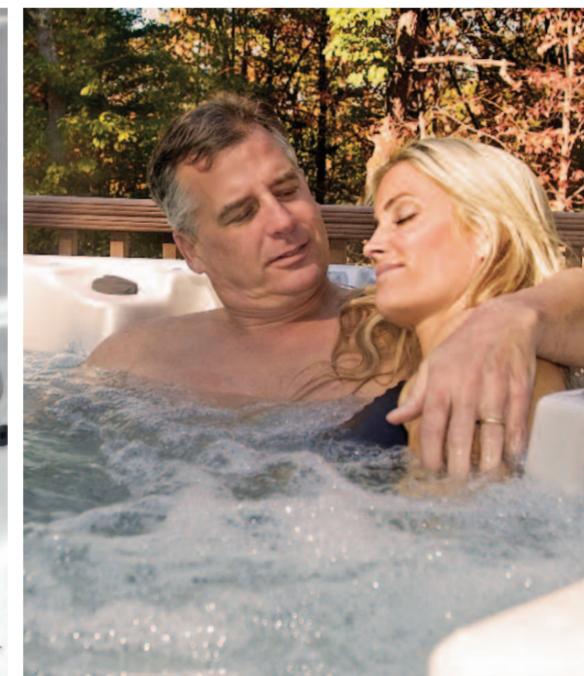
The buoyancy and resistance of water, coupled with the convenience and privacy of a swim spa provides the ultimate environment for rejuvenation.

Achieve your moment of Zen with warm water therapy as it improves agility and flexibility allowing for a greater range of motion without pain or stiffness. When submerged in water, even gentle stretching and flowing movements encourage muscles to work together for balance better than a land based activity; increasing strength and core stability while relieving back pain and muscle tension.

Endorsed by the AARP® and the Arthritis Foundation®, low impact water activity is the most comfortable and effective means to reduce pain and discomfort associated with arthritis. Revitalize with a massage to increase circulation and help release toxins from muscles to promote healing and reduce fatigue.



Neck to feet tension relief TSX17, TSX19.



## SENSIBLE SOLUTION.

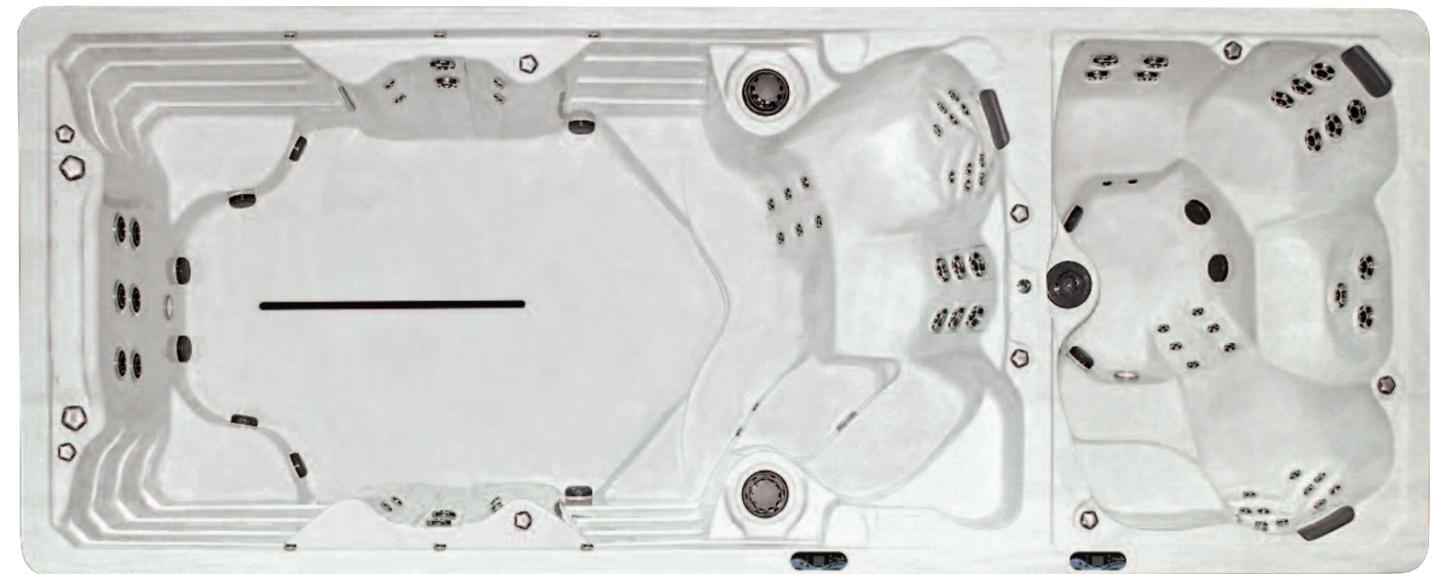
Do you want the versatility of a swim spa but desire the hot water relaxation and therapy of a hot tub? Enjoy both with the unique dual-zone models in the Synergy and TruSwim™ Series. With fitness, massage therapy and recreation in one, a PDC Spas dual zone swim spa is an all-inclusive destination for wellbeing.

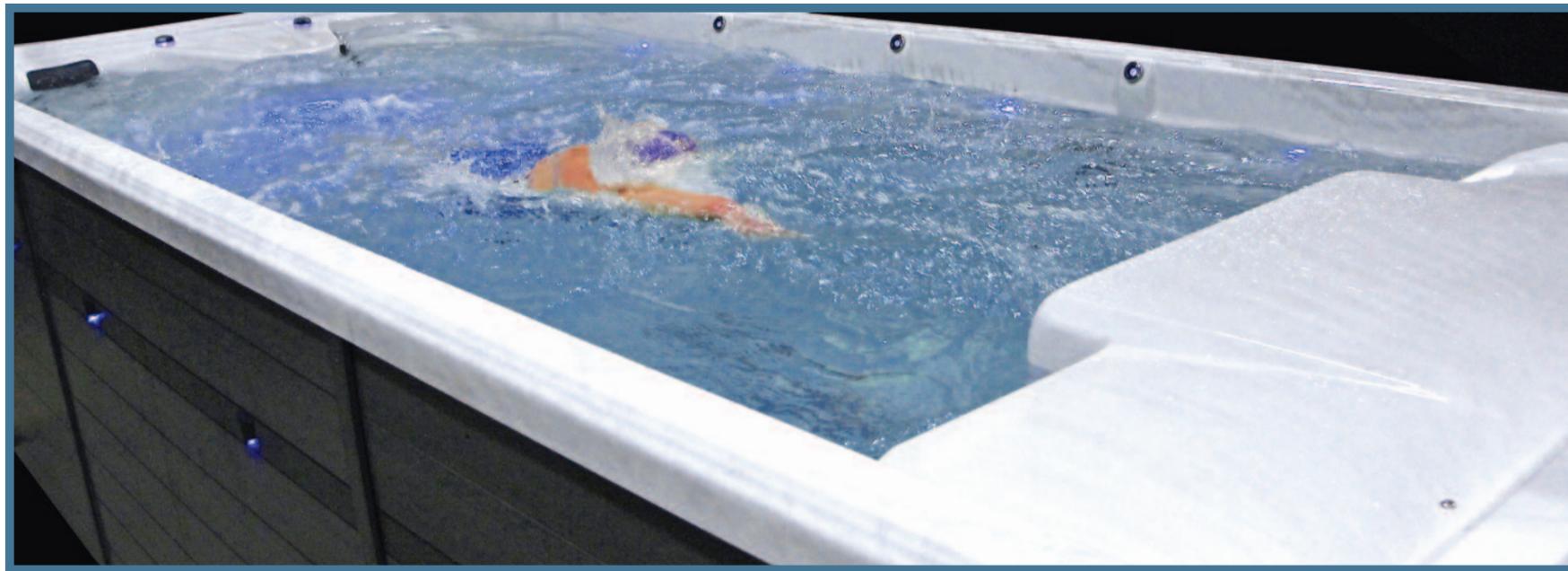
The 14' fitness zone is where you train and improve your fitness level in the adjustable current, enjoy low impact aquatic exercises or play water games with family and friends. With ample room to exercise and entertain, the dual zone's fitness end is the perfect place for all activities.

Transition to the separate 5 seat hot tub zone to relax and soothe sore muscles with a revitalizing hydrotherapy treatment. Each sculpted therapy seat features jet positioning designed to target your specific needs. Powerful rotating and directional jets target back tension for deep tissue relief while smaller jets stimulate trigger point release in calf and shoulder muscles.

Each zone in this unique design features separate heating, filtration, purification and lighting systems with their own control center. Let the warm water massage away your cares in the hot tub zone with temperatures up to 104° F, while optimizing your aquatic workout at a lower temperature in the 80's. Versatility at its finest, each zone operates separately so you have the option to fill and conveniently use the zone of your choice; hot tub, fitness or both zones together.

\*FX219 shown





## FORM AND FUNCTION FORWARD.

### THE REAL SWIMMING MACHINE TECHNOLOGY

For an unsurpassed swimming and fitness experience, turn to the patent pending dual propeller design of the TruSwim™.

To create the widest swim path available, dual hydraulic propellers are positioned side by side for an even resistance and water flow. Measuring nearly 42" wide and delivering nearly 5,000 gallons per minute, the TruSwim™ swim path is the widest and strongest, leading all swim spa technology.

As water is propelled through the honeycomb grates, it emerges turbulence-free and smooth for a balanced propulsion; the perfect condition for aquatic fitness. This technology generates a continual resistance and powerful current that provides exceptional balance and an ideal environment for athletes of any fitness level.

WHERE  
INNOVATION  
and  
FITNESS  
MEET.

# TruSwim™

### DESIGN THAT DELIVERS

From start to finish, the TruSwim™ design delivers a turbulent-free and effortless course for the swimmer. With our unique shell design, the propelled swim current remains separate from the returning water flow thanks to the straight sidewalls and end bullnose shape. This bullnose design splits the swim current evenly, creating a natural return path back along the smooth sidewalls to the propulsion suction. This unique flat wall design is a symbol of manufacturing expertise and performance excellence, offering the ONLY unobstructed swim path on the market.

Athletes of all levels from marathon swimmers to competitive swimmers, compared TruSwim™ units to others and hands-down agreed the unique patent pending prop design provided an unparalleled experience.



## THE GREAT ESCAPE.

### ENTERTAIN YOUR SENSES

The multi-colored, warm hues of the Highlights LED Lighting™ system enhances your evening swim or soak. Select from an array of solid colors or choose a slow rotation to match your mood. This collection of soft glowing underwater lights and cascading waterspouts heightens the sights and sounds of your backyard oasis. (standard on all models)

Eclipse LED Lighting™ will undoubtedly be the envy of the neighborhood. Eye-catching LED cabinet sconces cast an enticing glow on the designer M Series™ cabinet reflecting a style and elegance all its own. (optional on all models)

Set the mood for relaxation or a friendly gathering as you manage the playlist and music volume conveniently from inside or out of the swim spa with any smart phone or mobile device. Marine grade speakers, an in-cabinet subwoofer and audio transducers turn your swim spa into a natural amphitheater for enjoyment with our BlueTune™ Music System.

Easily control your swim spa from anywhere with our free mobile app on your smart phone or tablet. Set your swim spa to vacation or weekend mode to save energy and operation costs while you're away or turn up the heat and turn on the lights as you pull into the garage. With WAVE wireless, your swim spa is ready at the swipe of a fingertip for a late night workout or stargazing session.



### TOTAL CONTROL

Simple to use and easy to navigate, our Neo 2100 Series menu-driven control center has all the features for frustration-free, reliable operation. From temperature to power to filtration, you choose the function that best suits you, for the ultimate in relaxation or a challenging fitness session.

Match your training level with the push of a button on the Neo, and you're off. Set the control when you begin your session; no need to pause or get out of your swim spa during your workout. The Neo does it all for you! With up to 10 programmable sessions, you can increase or lower the resistance at timed intervals for a routine that is unique to you! As you excel, adjust your level of intensity, speed and time to reach your goals and beat them!

### CLASSIC CRAFTSMANSHIP

All 10 models in our swim spa collection have been designed with performance and safety entwined for your complete satisfaction, year after year. Wide, level steps assure your safety while massage seats located in the fitness and relaxation zones are body-contoured with hydrotherapy jets in all the right places for the ultimate post-workout cool-down or a quiet evening relaxing under the stars. Our contrasting swim lane marker is easy to spot keeping you aligned for the optimum resistance training.

The beauty of your swim spa runs far deeper than the shiny, high gloss acrylic surface. Multiple layers of hand-rolled fiberglass back each model for the strongest, most reliable shell in the industry, backed with an unsurpassed 35 year warranty.



### FLAWLESS FINISHES



Shown with Eclipse Lighting™

In a sea of look-alikes, the exclusive M Series Cabinet™ stands apart with designer cabinet touches of contrasting trim and rounded corners.

Contemporary earth tones in Graphite Gray or Espresso Brown complement your home in style. The vivid Lucite® acrylic Sterling Silver Marble finish and stainless steel Reflections Jets™ create an inviting sanctuary of beauty and practicality.

Lucite SPA



## SAVE MORE THAN JUST HEAT...

Enjoy using your swim spa in any climate with our heat trapping, TemperLok™ Insulation design. Engineered to reduce heat loss, this exclusive design traps warm air from pump operation between insulated cabinet walls and the TemperBase™ floor creating a “thermos” effect. This recycled heat warms the shell within, reducing energy consumption. Cabinet sidewalls are quickly removed to access equipment and easily replaced with no compromise to the TemperLok™ design. Your spa insulation is never compromised after servicing and the service calls are quick, efficient and economical. PDC Spas’ ASTM safety approved, high density foam covers are custom fit with an insulated hinge for a tight seal keeping the warmth in and cold out. Requiring less energy to keep your spa warm, these innovative features lower operating costs so you can exercise and relax in any season, totally guilt-free.



## THE SCIENCE BEHIND YOUR SATISFACTION.

As one of the largest swim spa manufacturers in the US, PDC continues to lead with outstanding performance, operating efficiencies and unrivaled customer service. From start to finish, your PDC Spa swim spa is designed to complement your lifestyle, your budget and exceed your expectations of swim spa ownership.

Our product line meets or exceeds the industry energy standards in compliance with the strict California Energy Commission (CEC) Title 20 energy use testing. Our TemperLok™ insulation design, thermal locking cover, high power low energy pumps, LED lighting and programmable digital control make our swim spas the proven economical choice.

### YOUR SCHEDULE, YOUR SAVINGS

The lighted, digital Waterway NEO 2100 control center keeps you and your wallet in control. The easy-to-operate menu driven system helps conserve energy with programmable heating and filtration options that fit the way you use your swim spa. Planning a getaway? Simply choose the vacation or weekend mode saving energy while you’re away.



### FOR ABOUT \$1.50 A DAY...

That is the approximate energy cost for a standard swim spa. Estimating your operating cost has many variables; the frequency and length of each use, the temperature set, your ambient temperature and the cost of electricity where you reside. With our energy efficient features you can enjoy low energy costs of about \$1.50/day while indulging in the many benefits of home fitness and relaxation.

### NATURALLY CLEAN, NATURALLY CAREFREE

Clean, clear water is effortless with our proven effective water care systems. Our PowerFlo™ and Pristine Filtration™ systems work in conjunction with the jet pumps to pull and push the water powerfully trapping pollutants in the easy to reach yet out of sight, filter. Rest assured 100% of the swim spa water is efficiently filtered. Our strategically positioned jets circulate water to surface and floor suction, filtering from top to bottom and everything in between. Your swim spa water is returned from the filter polished and clean, ready for you to enjoy.

As sparkling clean water emerges, it is infused with powerful hydroxyl radicals created by our EverPure2™ ozone and UV-C purifier. When combined, these two proven water treatments, oxidize and eliminate bacteria, organic and non-organic contaminants for sparkling, pure water, the way nature intended.

Because of its excellent disinfection and oxidation qualities, ozone has been widely used as drinking water treatment for nearly 100 years. This proven water treatment technology removes organic and inorganic matter, eliminates odor and taste, leaving the water with an “after rain” smell as the O<sup>3</sup> leaves your treated water.

Our exclusive, EverLite2™ cabinet indicators confirm your EverPure2™ system is hard at work keeping your swim spa clean and crystal clear.



## THE TSX SERIES

Unrivaled in the market, TruSwim™ Series TSX swim spas will transform and improve your lifestyle with state of the art home fitness, hydrotherapy and relaxation. The patent pending hydraulic TruSwim™ dual prop propulsion system provides a wider, smoother swim lane and fitness area for a more efficient and dynamic experience. Designed to meet the demands of training athletes, beginner fitness enthusiasts, aquatic therapy or any fun filled day with family and friends, this collection of swim spas will quickly become a centerpiece in your home.

### ALL-INCLUSIVES

- Patent Pending Dual Prop Propulsion System
- Neo 2100 Control w/10 Programmable Workouts
- PowerFlo™ Filtration System
- Easy Entry Step Design
- Hydrotherapy Seating
- Stainless Steel Reflections Jets™
- EverPure2™ w/EverLite2™
- TemperLok™ Insulation
- 5.5KW heater
- Designer M Series Cabinet™
- 6 Cascading Water Spouts
- Deluxe Locking Thermal Cover
- Designer M Series Cabinet™
- Stainless Steel AquaBar™ Grip
- LED Highlights Lighting™
- 35 Year Warranty

TSX219 includes additional 5.5KW heater, NEO 2100 control, EverPure2, EverLite2 and Pristine Filtration.

### ADD-ONS

- LED Eclipse Lighting™
- BlueTune™ Music System
- WAVE Wireless Control
- XRCise™ Bundle



# TruSwim™



	TSX15
Dimensions	180" x 92" (457 cm x 234 cm)
Height	56" (142 cm)
Fitness Length	114" (289 cm)
Water Capacity	2,240 gallons (8,479 l.)
Weight: Dry/Full	1,905 lbs. (864 kg.)/19,825 lbs. (8,993 kg.)
Propulsion System	5,000 GPM Dual Prop
Power Requirement	50 amp
Therapy Pumps	2HP
Reflections Jets	8; full back, shoulders therapy
LED Lighting	Highlights Lighting™
Accessories	PermaWood™ Step Unit
<p>"Having had some knee injuries in the past and a hard time doing my normal exercise routine, I knew I had to try water therapy and (TruSwim) is really going to hit the spot."</p> <p>L. Penfield, arthritis sufferer</p>	



	TSX17	TSX19
Dimensions	(TSX17) 204" x 92" (518 cm x 234 cm)	(TSX19) 227" x 92" (577 cm x 234 cm)
Height	56" (142 cm)	
Fitness Length	(TSX17) 124" (314 cm)	(TSX19) 148" (375 cm)
Water Capacity	(TSX17) 2,420 gallons (9,160 l.)	(TSX19) 2,700 gallons (10,220 l.)
Weight: Dry/Full	(TSX17) 2,045 lbs. (927 kg.)/21,405 lbs. (9,546 kg.)	(TSX19) 2,250 lbs. (1,020 kg.)/23,850 lbs. (10,818 kg.)
Propulsion System	5,000 GPM Dual Prop	
Power Requirement	50 amp	
Therapy Pumps	4HP	
Reflections Jets	18; full back, neck, shoulders and calves therapy	
LED Lighting	Highlights Lighting™	
Accessories	PermaWood™ Step Unit	



	TSX219
Dimensions	227" x 92" (577 cm x 234 cm)
Height	56" (142 cm)
Fitness Length	102" (259 cm)
Water Capacity	2,525 gallons (9,558 l.)
Weight: Dry/Full	2,735 lbs. (1,240 kg.)/22,935 lbs. (10,403 kg.)
Propulsion System	5,000 GPM Dual Prop
Power Requirement	100 amp
Therapy Pumps	8HP
Reflections Jets	37; full back, shoulders, neck and calves therapy
LED Lighting	Highlights Lighting™
Accessories	PermaWood™ Step Unit
<p>"For patients who have rehabilitation needs from an injury, this can be a great option to get back into normal activities and also to build strength back."</p> <p>S. Hawley, M.D., Former Collegiate Swim Team Athlete</p>	

\* TSX17 shown

## THE FX SERIES

Offering family fun, aquatic exercise and relaxation, Synergy Series™ FX swim spas create an inviting backyard oasis without the hassle or expense of owning a traditional swimming pool. Full body relaxation, from neck to toes, with the RX6™ column massage design soothes tense, over-worked muscles and joints for a healthier, more vibrant you. Each model is powered by six Synergy Pro™ jets and provides ample space for a full stride swim routine, limitless family fun or a calming night under the stars. Enjoy the perfect combination of health and wellness in the comfort and convenience of your home year round with a Synergy Series™ swim spa.

### ALL-INCLUSIVES

- 6 Synergy Pro™ Jets
- LED Highlights Lighting™
- Stainless Steel Reflections Jets™
- Easy Entry Step Design
- 6 Cascading Water Spouts
- Designer M Series Cabinet™
- AquaBar™ Grip
- Deluxe Locking Thermal Cover
- AquaFlex™ Tether System
- 2 Pristine™ Filtration systems
- 2 RX6™ Full Body Massage
- TemperLok Insulation™
- Neo 2100 Control
- EverPure2™ w/ EverLite2™
- Hydrotherapy Seating
- 5.5KW Heater
- 35 Year Warranty

FX219, FX219s includes additional 5.5KW heater, NEO 2100 control, EverPure2, EverLite2 and Pristine Filtration.

### ADD-ONS

- LED Eclipse Lighting™
- WAVE Wireless Control
- BlueTune™ Music System
- XRcise™ Bundle



# SYNERGY™



FX15s	
Dimensions	180" x 92" (457 cm x 234 cm)
Height	56" (142 cm)
Fitness Length	130" (330 cm)
Water Capacity	2,240 gallons (8,479 l.)
Weight: Dry/Full	1,645 lbs. (746 kg.)/19,565 lbs. (8,875 kg.)
Power Requirement	50 amp
Jet Pump System	14HP
Reflections Jets	20 therapy; full back, calves, shoulder & hip. Stand-up RX6™ massage columns, 6 Synergy Pro™ fitness
LED Lighting	Highlights Lighting™
Accessories	PermaWood™ Step Unit
<p><i>"I really liked that I could swim and have fun but also get a tough workout that would challenge me and make me excel as a swimmer and athlete."</i></p> <p>L. Smith, Swim Team Athlete</p>	

FX15 FX17 FX19	
Dimensions	(FX15) 180" x 92" (457 cm x 234 cm) (FX17) 204" x 92" (518 cm x 234 cm) (FX19) 227" x 92" (577 cm x 234 cm)
Height	56" (142 cm)
Fitness Length	(FX15) 112" (285 cm) (FX17) 136" (345 cm) (FX19) 160" (345 cm)
Water Capacity	(FX15) 2,140 gallons (8,100 l.) (FX17) 2,420 gallons (9,161 l.) (FX19) 2,700 gallons (10,221 l.)
Weight: Dry/Full	(FX15) 1,645 lbs. (746 kg.)/18,765 lbs. (8,512 kg.) (FX17) 1,784 lbs. (810 kg.)/21,144 lbs. (9,591 kg.) (FX19) 1,990 lbs. (903 kg.)/23,590 lbs. (10,700 kg.)
Power Requirement	50 amp
Jet Pump System	16HP
Reflections Jets	36 therapy; full back, calves, shoulder & hip. Stand-up RX6™ massage columns, 6 Synergy Pro™ fitness
LED Lighting	Highlights Lighting™
Accessories	PermaWood™ Step Unit

\* FX17 shown

FX219 FX219s	
Dimensions	(FX219) 227" x 92" (577 cm x 234 cm) (FX219s) 227" x 92" (577 cm x 234 cm)
Height	56" (142 cm)
Fitness Length	(FX219) 100" (254 cm) (FX219s) 118" (300 cm)
Water Capacity	(FX219) 2,425 gallons (9,180 l.) (FX219s) 2,525 gallons (9,558 l.)
Weight: Dry/Full	(FX219) 2,475 lbs. (1,123 kg.)/21,875 lbs. (9,922 kg.) (FX219s) 2,475 lbs. (1,123 kg.)/22,675 lbs. (10,285 kg.)
Power Requirement	100 amp
Jet Pump System	16HP fitness zone (2 Seat), 6HP hot tub zone 14HP (Single Seat)
Reflections Jets	(FX219) 65 therapy; full back, calves, shoulder & hip. Stand-up RX6 massage columns, 6 Synergy Pro™ fitness (FX219s) 49 therapy; full back, calves, shoulder & hip. Stand-up RX6 massage columns, 6 Synergy Pro™ fitness
LED Lighting	Highlights Lighting™
Accessories	PermaWood™ Step Unit

\* FX219s shown, \*\* FX219 shown previously



"I feel that I get more of a workout in a shorter period of time. Overall, when you are trying to balance your career, family and commitments, it is important to look for things that make your training and fitness more efficient."

B.Janecko, English Channel Swimmer

## QUALITY NEVER GOES OUT OF STYLE.

Plastic Development Co., Inc., PDC Spas, has been producing high quality hydrotherapy products in the heart of Pennsylvania for nearly 6 decades. The third generation of family ownership continues the company legacy as leaders in manufacturing expertise and progressive design. All PDC products are built in the US, assuring the highest quality of American workmanship and personal support from start to your doorstep. At PDC you buy with confidence and own with pride.



### FORM, FUNCTION AND RELIABILITY

Swim spas offer a custom fitness routine AND warm water massage comfort in one!

Privacy and convenience in your own home.

Exercise and relax on your time schedule.

Maximum use of your backyard space.

Less costly and easier to install and maintain than a traditional swimming pool.

Efficient construction for year round enjoyment.

No safety fence required. Covers are lockable and safety approved.

Unparalleled 35 year structural warranty.

### FITNESS, HEALTH AND WELL-BEING

No membership fees. No locker rooms.

Personalized fitness routine with adjustable resistance speeds from beginner to challenging.

Aquatic, buoyant, low impact exercise benefits.

Increase flexibility, balance and agility while strengthening muscle groups.

Swim, jog, walk and even lift weights pain free with the buoyancy of warm water.

Hydrotherapy massage for after-workout cooldown, total body and mind relaxation.

Dual zone models offer a hot tub and swim spa in one.





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